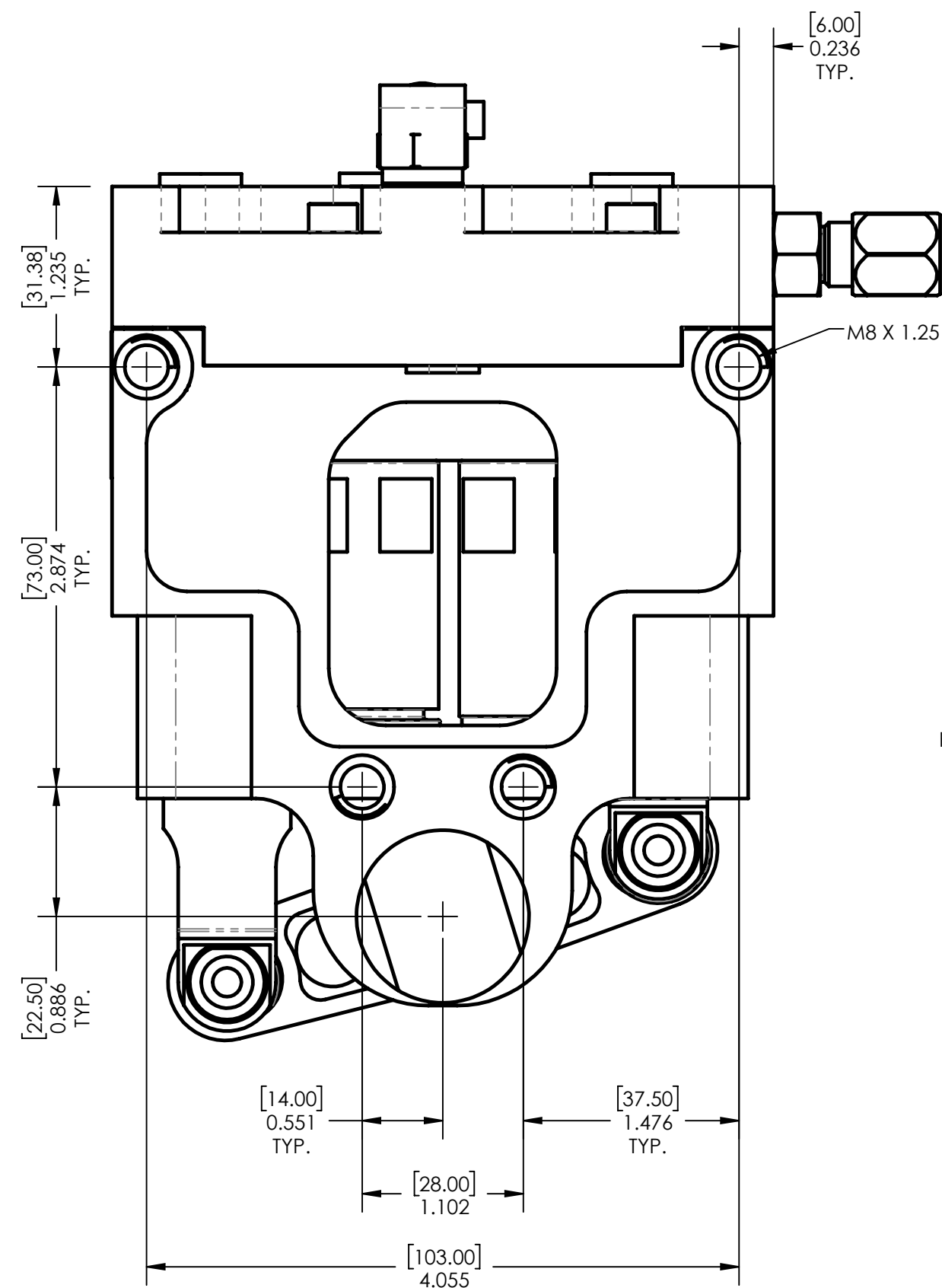
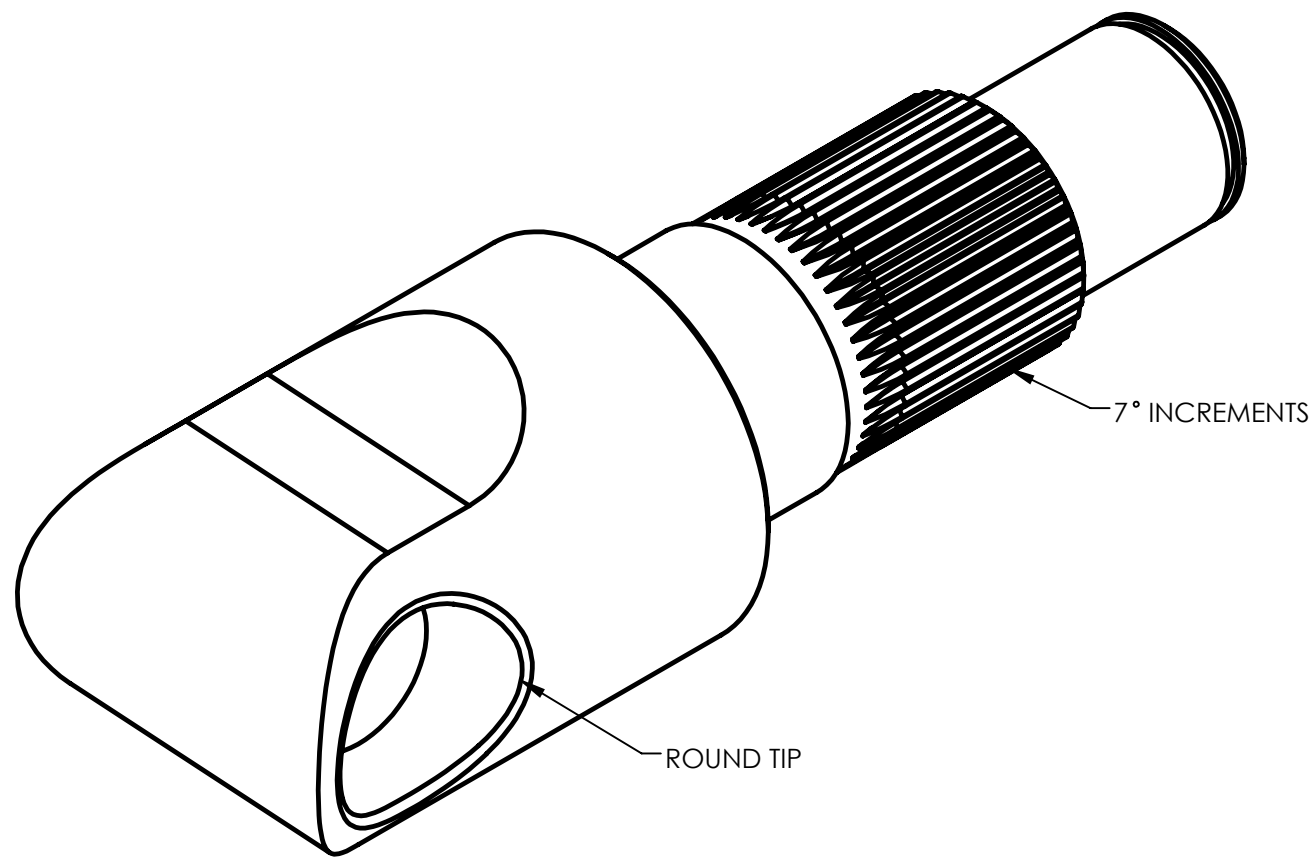
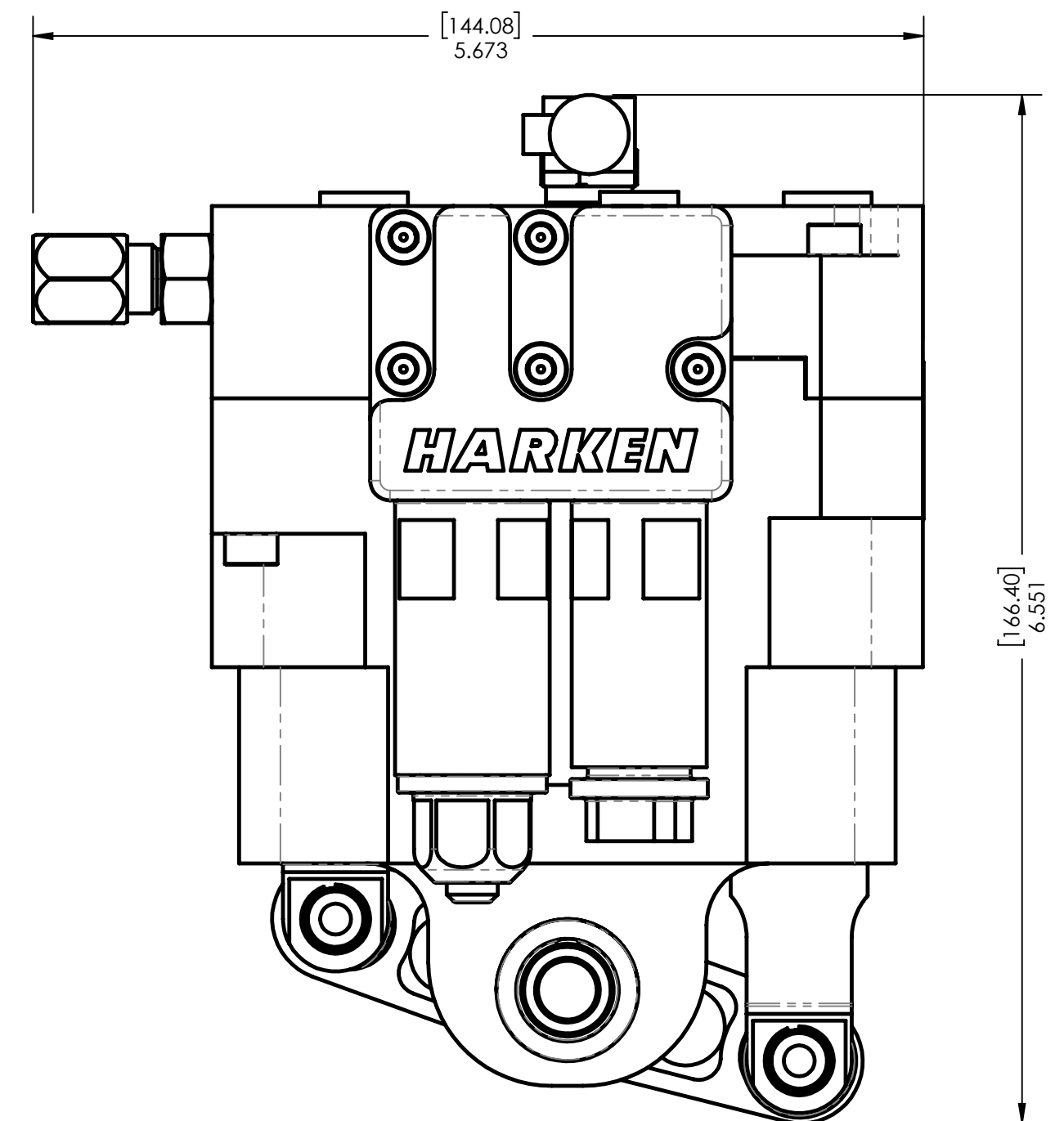
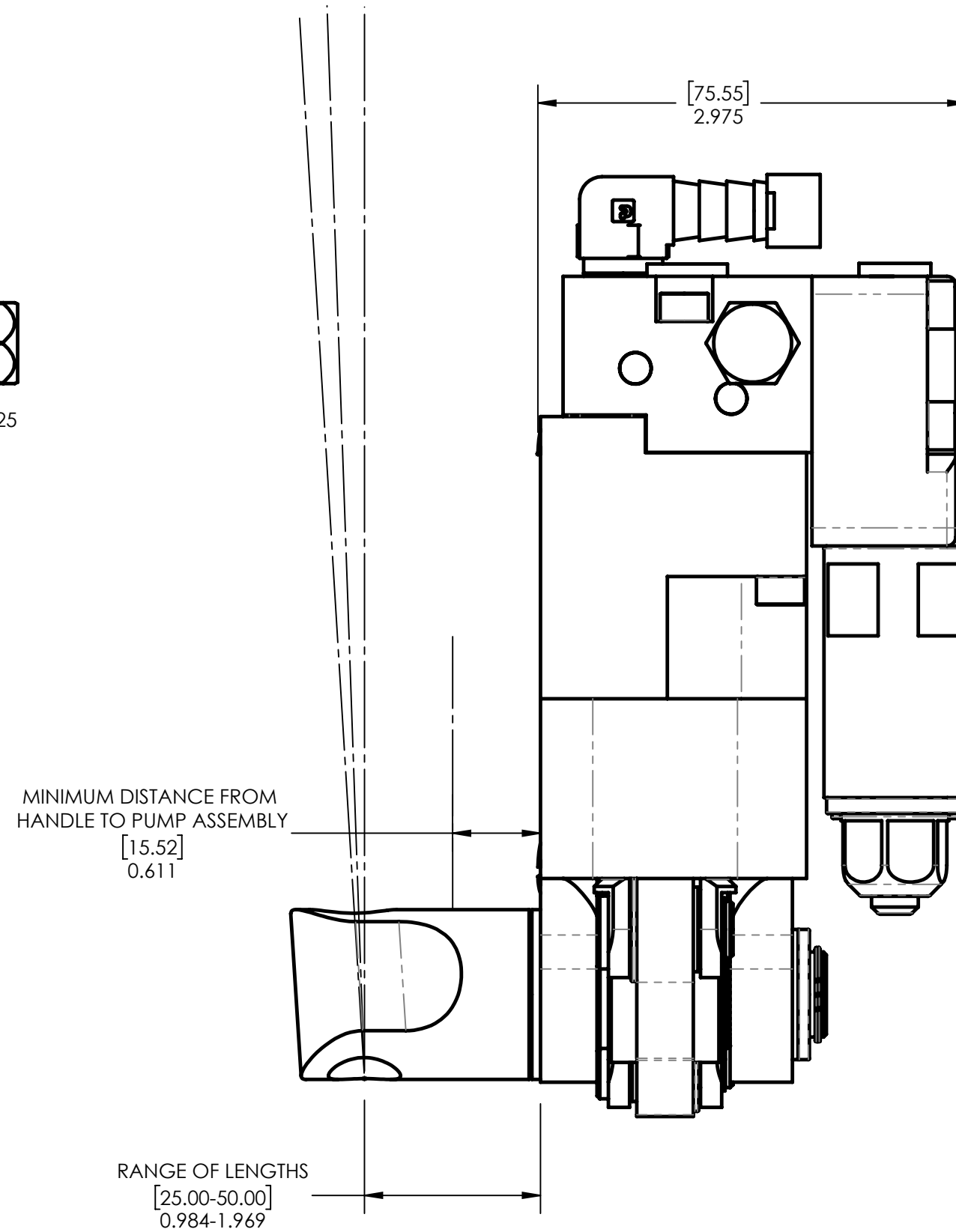


NOTE: PUMP REQUIRES FOUR M8 FASTENERS FOR MOUNTING



RANGE OF PUMP HANDLE ANGLES
3.5°, 2°, 0°



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DIMENSIONS IN OVALS ARE KEY PRODUCT CHARACTERISTICS
UNLESS OTHERWISE SPECIFIED:
- DIMENSIONS IN INCHES
- ALL DIMENSIONS PRIOR TO FINISHING
- REMOVE ALL BURRS AND BREAK SHARP EDGES WITH 0.010 MAX RADIUS OR CHAMFER

TOLERANCES UNLESS OTHERWISE SPECIFIED:
DECIMAL: ± - RADIUS: ± -
HOLE DIA: ± - CHAMFER: ± -
ANGULAR: ± - SURFACE FINISH: ✓

PUMP ASSY
TWO-SPEED MANUAL PUMP

MATERIAL: VARIOUS
FINISH: -

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ENG. APR:	CJL	DATE:	4/26/2011
MFG. APR:		DATE:	8/12/2011