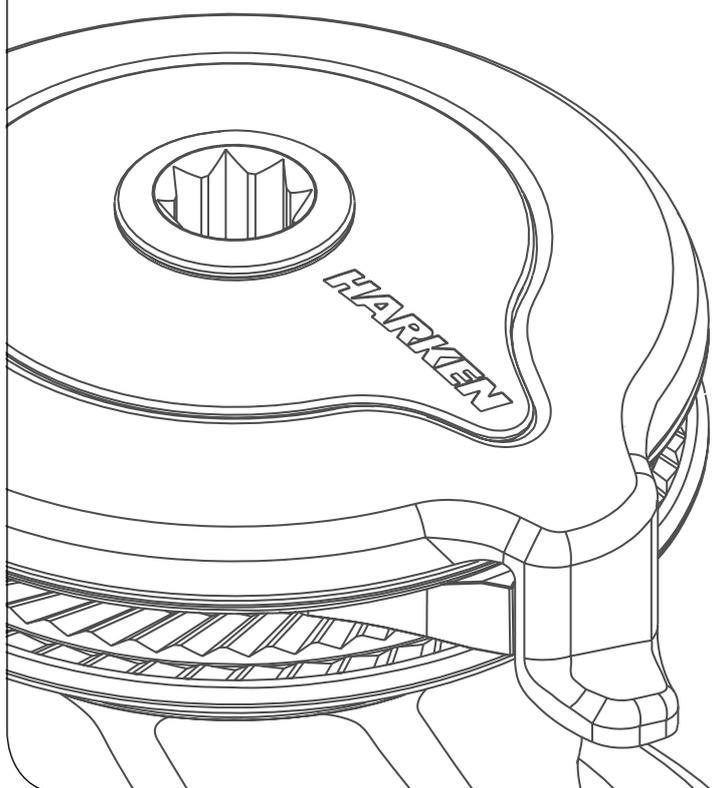


# Installation and Maintenance Manual

MRW-04

## Powered Radial Winch 70.3 ST E/HY



**HARKEN**<sup>®</sup>

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## Introduction

This manual gives technical information on winch installation and maintenance, including disassembling and reassembling.

This information is DESTINED EXCLUSIVELY for specialised personnel or expert users.

Installation, disassembling and reassembling of the winch by personnel who are not experts may cause serious damage to users and those in the vicinity of the winch.

Harken® accepts no responsibility for defective installation or reassembly of its winches.

In case of doubt the Harken® Tech Service is at your disposal at [techservice@harken.it](mailto:techservice@harken.it)

This Manual is available only in English. If you do not fully understand the English language, do not carry out the operations described in this Manual.

## Technical characteristics

	Power ratio	Gear ratio
1st speed	9,00 : 1	2,30 : 1
2nd speed	22,20 : 1	5,70 : 1
3rd speed	72,00 : 1	18,50 : 1

*The theoretical power ratio does not take friction into account.*

### Performance data

Winch 70.3 ST E (electric)

	horizontal motor					
	12 V (1500 W)			24 V (2000 W)		
	1st speed	2nd speed	3rd speed	1st speed	2nd speed	3rd speed
line speed (m/min)**	40,0	16,1	5,0	48,1	19,4	5,0
max load (Kg)	350	870	2700	350	870	2700

*\*\*Line speed is measured with no load*

	vertical motor					
	12 V (1500 W)			24 V (2000 W)		
	1st speed	2nd speed	3rd speed	1st speed	2nd speed	3rd speed
line speed (m/min)**	45,8	18,5	5,7	55,1	22,2	6,9
max load (Kg)	350	870	2700	350	870	2700

*\*\*Line speed is measured with no load*

		motor nominal power (W)		current absorption at winch MWL (A)	
		12 V	24 V	12 V	24 V
winch 70.3 ST E	horizontal	1500	2000	280	150
	vertical			250	140

### Winch 70.3 ST HY (hydraulic)

	1st speed	2nd speed	3rd speed
line speed (m/min)*	68,4	27,6	8,5
max load (Kg)**	350	870	2700

\* at 30 l/min oil flow (5,28 Gal/min)

\*\* at 110 bar at 30 l/min

### NOTE

The ratio of the line load - pressure is evaluated at nominal flow rate.

The performance is evaluated measuring the pressure and flow on the motor ports.

The performance data are based on oil with a viscosity of 35mm<sup>2</sup>/s [165 SUS] and temperature of 50°C [120°F].

### Weight

	ST A EH	ST C/CW EH	ST A EV	ST C/CW EV	ST A H	ST C/CW H
weight (Kg)	23,6	27,4	24,3	28,1	20,3	24,1

	ST BBB EH	ST CCC EH	ST BBB EV	ST CCC EV	ST BBB H	ST CCC H
weight (Kg)	29,0	29,0	29,7	29,7	25,7	25,7

### Versions:

A = drum in anodised aluminium

C = drum in chrome bronze

CW = chrome/white

BBB = all bronze

CCC = All-Chrome bronze

EH = horizontal electric winch

EV = vertical electric winch

H = vertical hydraulic winch

### Maximum working load



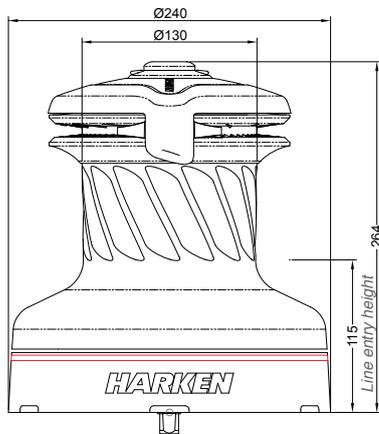
### WARNING!

The maximum working load (MWL) for the 70.3 ST Radial Winch is 2700 Kg (5952 lb)

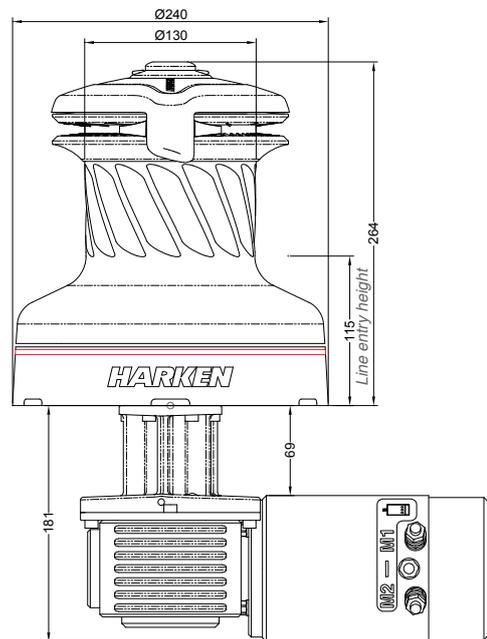
Subjecting the winch to loads above the maximum working load can cause the winch to fail or pull off the deck suddenly and unexpectedly during high loads causing severe injury or death.

**Outline**

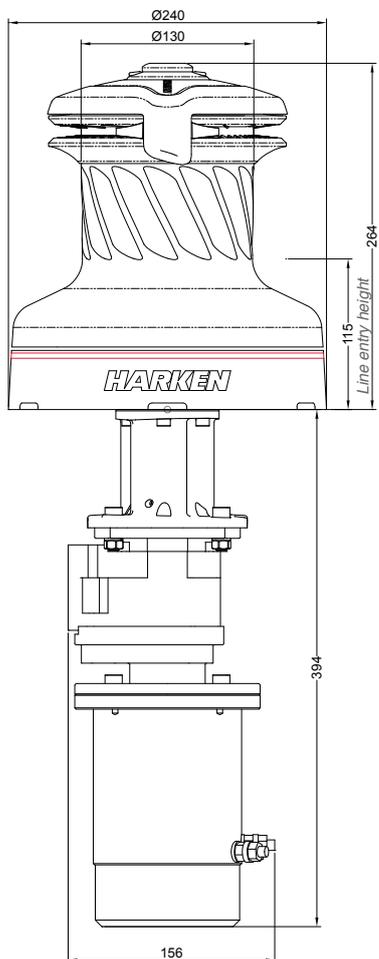
*Winch 70.3 ST E/HY*



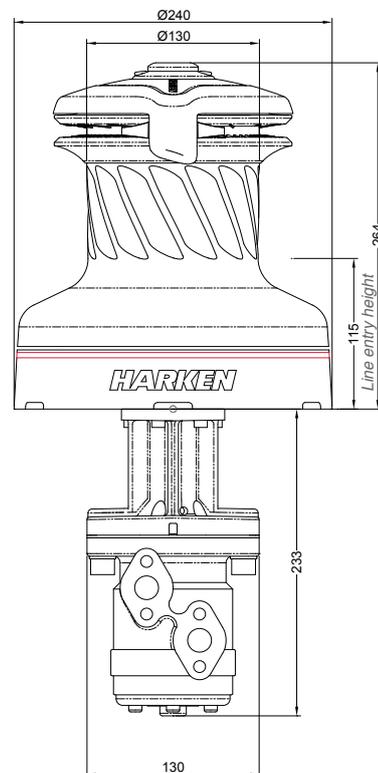
*Horizontal electric motor (12 V / 24 V)*



*Vertical electric motor (12 V / 24 V)*



*Hydraulic motor*



## Installation

The winch must be installed on a flat area of the deck, reinforced if necessary to bear a load equal to at least twice the maximum working load of the winch.

It is the installer's responsibility to carry out all structural tests needed to ensure that the deck can bear the load.

Harken® does not supply the screws needed to install the winch since these may vary depending on the deck on which it is to be installed.

It is the installer's responsibility to choose the correct screws taking account of the loads they will have to bear.

Harken® assumes no responsibility for incorrect installation of its winches or for an incorrect choice of mounting screws.



### **DANGER!**

Incorrect installation of the winch may cause severe injury or death. Consult the yard that built the boat in the case of doubt over the correct positioning of the winch.



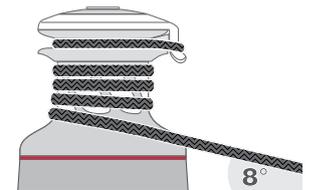
### **WARNING!**

Failure to use the correct number and type of mounting fasteners or failure to ensure the correct deck strength can result in the winch pulling off the deck suddenly and unexpectedly during high loads causing severe injury or death.



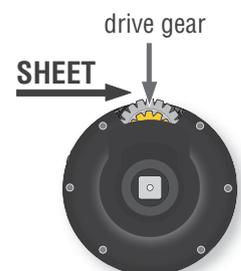
### **WARNING!**

Verify the entry angle of the sheet. This must be 8° with tolerance of ±2°, to avoid sheet overrides and damaging the winch or making the winch inoperable leading to loss of control of the boat which can lead to severe injury or death.



### **WARNING!**

Mount the winch on the deck so that the drive gear is positioned where the sheet enters the winch drum. Incorrect position of drive gear can weaken winch leading to failure which can cause an accident leading to severe injury or death.



Once you have chosen the correct mounting position for the winch on the deck proceed with installation.

After correctly positioning the final drive gear with respect to the load, check that the motor, gearing, electrical wiring and/or hydraulic pipes can be housed below decks. To help find the optimal compromise, remember that, to make the installation of the motor easier, it can be coupled to the winch in different positions.

Once you have decided the correct mounting position for the winch on the deck and checked the space available below deck, proceed with the installation.

Installation procedure

To install the winch you must remove the drum and use Socket Head (SH) bolts.

Tools needed  One medium flat-bladed screwdriver

To identify the various parts, refer to the exploded view at the end of this Manual.

 Torque to apply when assembling



1. Pull out the disconnect rod n°39



2. Unscrew the central screw ( 2Nm/18 in-lb)



3. Slide off the assy socket n°30 and the cover n°29



4. Unscrew the three screws n°28 ( 4Nm/35 in-lb)



5. Remove the self-tailing arm n°27 by rotating and lifting it.



6. Lift off the drum n°24

Install the winch on the deck in the position you have chosen, keeping in mind the limits described on page 4 and using socket head (SH) bolts.

*Follow steps below only to install the winch using hexagonal headed bolts*



7. Remove the stripper arm housing n°21



8. Slide out the assy clutch n°38



9. Slide out the central shaft n°19



10. Unscrew the 6 hex screws n°17  
( $\approx 20\text{Nm}/177\text{ in-lb}$ )



11. Remove the drum support n°16

Install the winch on the deck in the position you have chosen, keeping in mind the limits described on page 4 and using hexagonal headed M8 bolts.

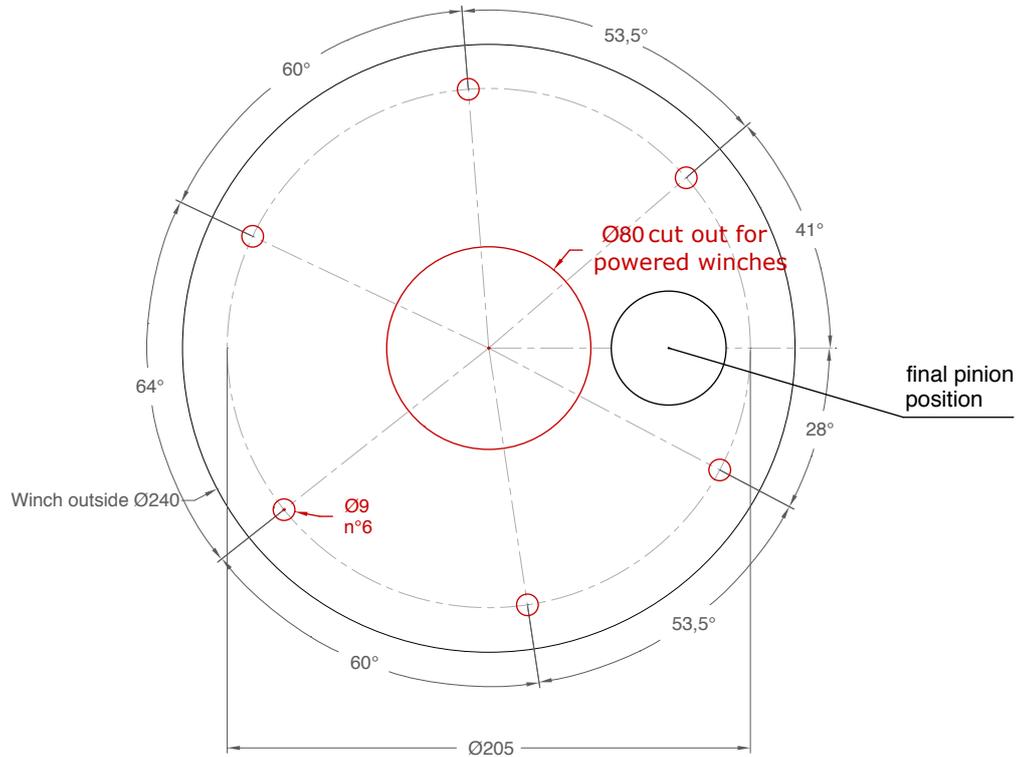
### Winch installation procedure

**Carry out Installation procedure then install the winch on the deck in the chosen position**

**A.** Position the base of the winch on the deck and mark the position of the holes or use the drilling cut-out template at the point where you have decided to place the winch.

Below is a reduced scale diagram.

The drilling cut out template is available on the Harken® website, [www.harken.com](http://www.harken.com)



**B.** Remove the winch and drill the six 9 mm and a 80 mm diameter holes.

**C.** Bolt the base of the winch to the deck using six M8 bolts (not supplied by Harken®) correctly chosen for the thickness and type of the boat deck. Consult the yard that built the boat in case of doubt.



#### **WARNING!**

To install the winch on the deck, use only bolts in A4 stainless steel (DIN 267 part 11). Bolts made of other materials may not have sufficient strength or may corrode which can result in winch pulling off deck suddenly and unexpectedly during high loads causing severe injury or death.

#### **NOTICE**

To mount winches on the deck, do not use countersunk bolts.

**D.** Fill the mounting holes with a suitable marine sealant.

**E.** Remove the excess adhesive/sealant from the holes and base drainage channels

**F.** Reassemble the winch following the steps in Installation procedure (page 7) in the reverse order, and apply the products indicated in the section on maintenance.

**NOTICE**

Before closing the winch, make sure the holes and drainage channels in the base of the winch are not obstructed.

Positioning the self-tailing arm

Position the self-tailing arm so that the line leaving the winch is led into the cockpit.

**Motor installation procedure**



**WARNING!**

Make sure that the power is switched off before installing or carrying out maintenance on the winch.

Once you have installed the winch on the deck, proceed with motor installation. The motor can be coupled to the winch in different positions. Check the space available below deck and choose the suitable position.

Tools needed:

-  A number five hex key
-  A number six hex key (only for vertical electric motor)
-  A number ten hex key (only for hydraulic motor)
-  Two number thirteen wrenches



1. Position the flange (see Page 12)



2. Tighten six M6 precote coated screws (8 Nm/ 71 in-lb)



3. Position the reduction gear and motor



4. Tighten the two screws (8 Nm/ 71 in-lb). Be sure to align the flange.

**NOTICE**

Before positioning the flange, check to make sure that seals (the first one is above the flange and the second one is under the flange) are seated correctly.



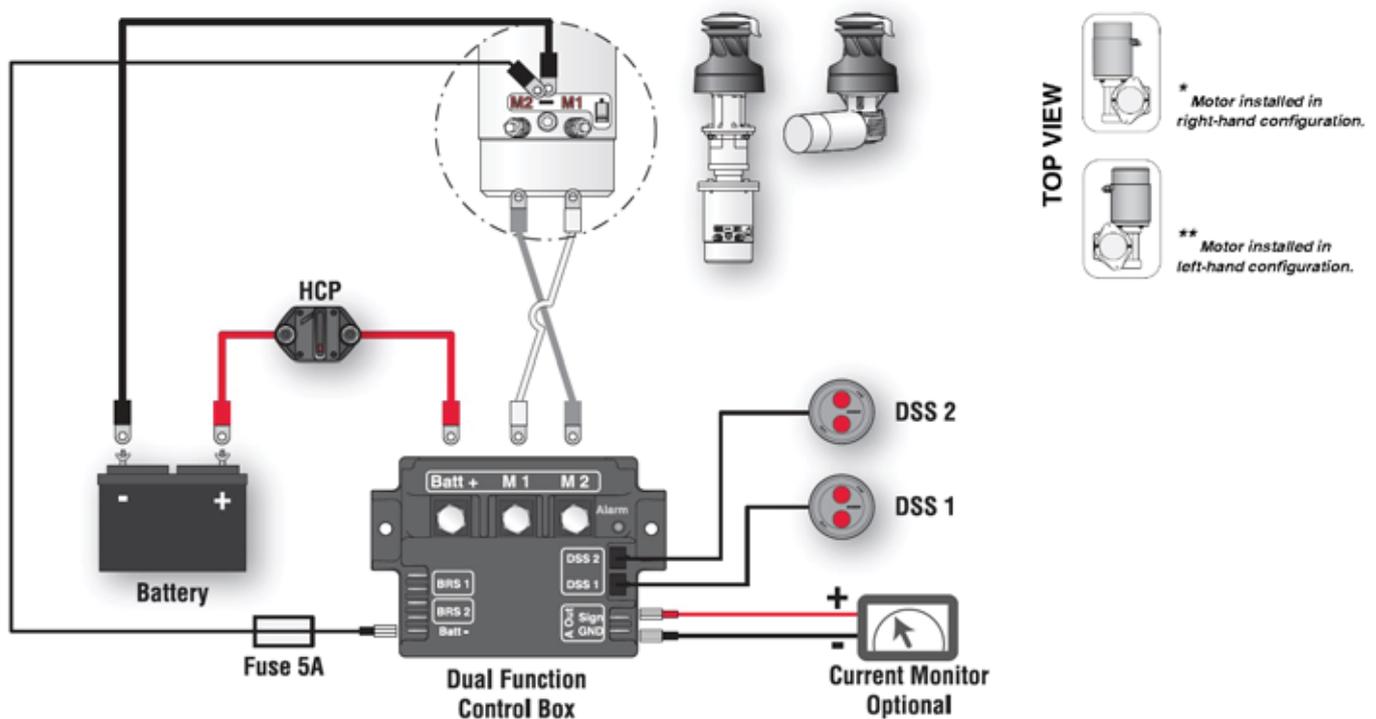
After winch is assembled and before sailing, test the powered winch functioning: insert the lock-in winch handle in the handle socket and check that the disconnect rod must disconnect gearbox.

Electric wiring diagrams

To guarantee greater efficiency in terms of safety and long life, for every winch model is mandatory to install the Dual Function Control Box.

For more information, refer to the Dual Function Control Box manual.

Refer to the following diagrams for the electric wiring:



**WARNING!**

Read the Dual Function Control Box manual carefully before installing and using the device.

**NOTICE**

For other installations, refer to the Dual Function Control Box manual.

Fasten the Dual Function Control Box containing solenoids to bulkhead or wall: refer to the Dual Function Control Box manual. Install remote circuit breaker between power supply and Dual Function Control Box. Locate push-buttons on deck in a convenient spot for easy winch operation: refer to the Digital System Switch manual.

Refer to the following chart for wire size:

*Total distance between winch and battery*

Winch size	Current voltage	Under 16.4 ft AWG	Under 5 m mm <sup>2</sup>	16.4 - 32.8 ft AWG	5 m - 10 m mm <sup>2</sup>	32.8 - 49.2 ft AWG	10 m - 15 m mm <sup>2</sup>	49.2 - 65.6 ft AGW	15m - 20 m mm <sup>2</sup>
70.3	12 V	2	32	0	50	00	70	000	95
70.3	24 V	5	16	3	25	2	35	0	50

**NOTICE**

To connect motor, attach cable terminals to clamps between nut and lock nut. Hold nut in contact with motor using a spanner and tighten other nut with second spanner. Take special care not to turn the central spindles. Be careful not to turn central spindles. These instructions apply when assembling and disassembling. We recommend using a torque wrench so as to obtain a torque equal to and no greater than 10 Nm (88 in-lb).



**NOTICE**

Note that correct electrical contact sequence is: Nut – Cable Terminal – Self-Locking Washer – Lock Nut





## Maintenance

### Washing

Winches must be washed frequently with fresh water, and in any case after each use.

Do not allow teak cleaning products or other cleaners containing caustic solutions to come into contact with winches and especially anodised, chrome plated or plastic parts.

Do not use solvents, polishes or abrasive pastes on the logos or stickers on the winches. Do not use polishes or abrasive pastes on anodised, chromed plated or plastics surfaces.

Make sure that the holes and drainage channels in the base of the winch are not obstructed so that water does not collect.

### Maintenance table

Winches must be visually inspected at the beginning and end of every season of sailing or racing. In addition they must be completely overhauled, cleaned and lubricated at least every 12 months. After an inspection, replace worn or damaged components. Do not replace or modify any part of the winch with a part that is not original.



#### **WARNING!**

Periodic maintenance must be carried out regularly. Lack of adequate maintenance shortens the life of the winch, can cause serious injury and also invalidate the winch warranty. Installation and maintenance of winches must be carried out exclusively by specialized personnel.

In the case of doubt contact Harken® Tech Service at [techservice@harken.it](mailto:techservice@harken.it)



#### **WARNING!**

Make sure that the power is switched off before installing or carrying out maintenance on the winch.

### Disassembly procedure

Tools needed:



One medium flat-bladed screwdriver



A number six hex key



Brush



Rags

To identify the various parts refer to the exploded view at the end of this Manual.

 Torque to be applied in assembly phase

Carry out **Installation procedure** (page 7) as shown in the paragraph on winch installation and then do the following:



7. Remove the stripper arm housing n°21



8. Slide out the assy clutch n°38



9. Slide out the central shaft n°19



10. Unscrew the 6 hex screws n°17  
( $\approx 20\text{Nm}/177\text{ in-lb}$ )



11. Slide out the drum support n°16



12. Remove the gear n°34, pawls carrier n°33, the bearings n°35 and 37 and the spring n°36

Important: washer n°7 may remain inside the drum support!



13. Remove the gear n°6, pawls carrier n°3 and the washer n°7



14. Remove the idler and pinion n°14



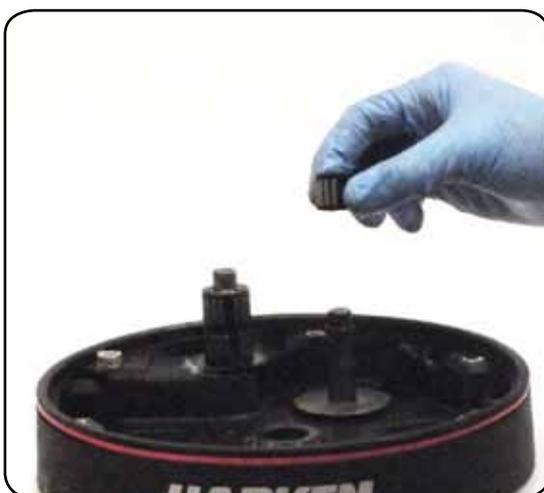
15. Remove the pawl carrier n°11



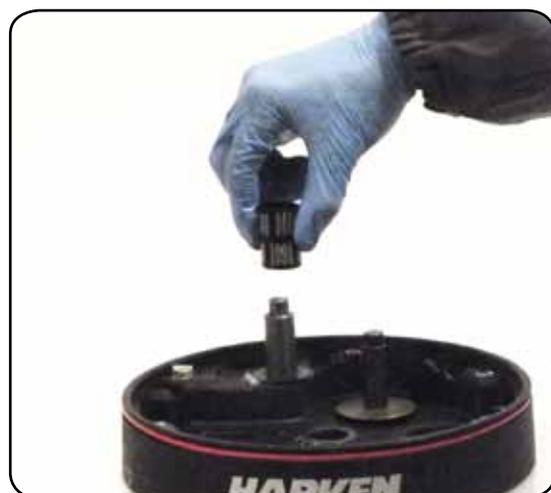
16. Remove gear n°10



17. Remove the gear n°2



18. Remove the roller bearing n°12



18. Remove roller bearings n°15

If it is necessary to replace any jaws of the winch, proceed as follows:



I. Unscrew the 4 screws n°26  
( $\approx 4\text{Nm}/35\text{ in-lb}$ )



II. Remove the jaws n°23

Inspect balls inside the drum and carefully check the correct position; if it is necessary to put back any balls, push balls in the race (as shown below):



Once the winch is completely disassembled, clean the parts: use a basin of diesel oil to soak metal components and rinse plastic parts in fresh water. Once you have done this, dry the parts with cloths that do not leave residue.

Inspect gears, bearings, pins and pawls for any signs of wear or corrosion.

Carefully check the teeth of gears and ring gears to make sure there are no traces of wear.

Check the roller bearings and check there are no breaks in the bearing cages.

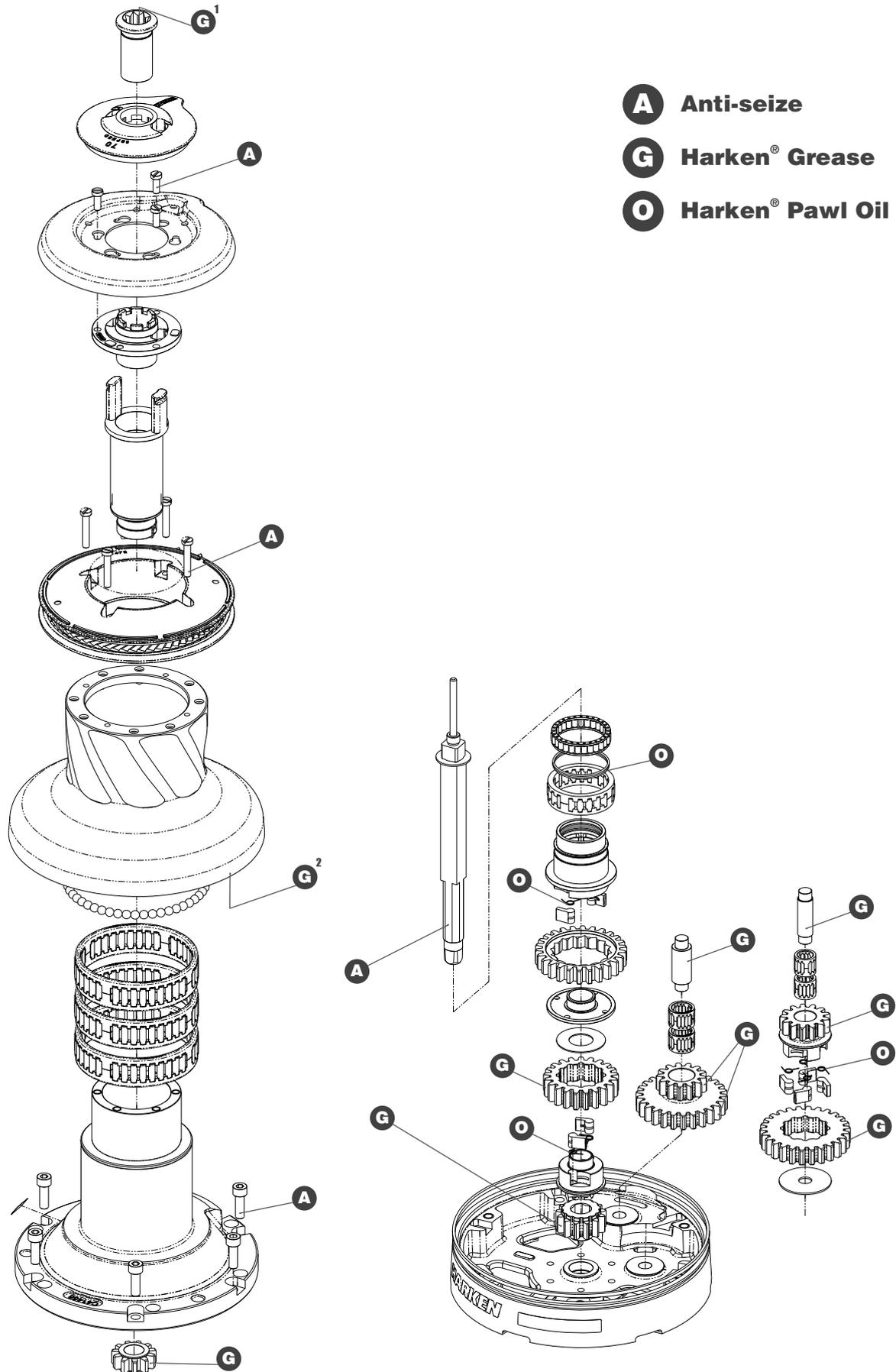
Replace worn or damaged components.

Carry out maintenance on components using the products listed below.

For more information on which products to use where, refer to the exploded diagram below.

Use a brush to lightly lubricate all gears, gear pins, teeth and all moving parts with grease.

Lightly lubricate the pawls and springs with oil. Do not use grease on the pawls!

Exploded view with maintenance products

1. Apply Harken® grease on assy socket screw - 2. Apply Harken® grease on drum gear

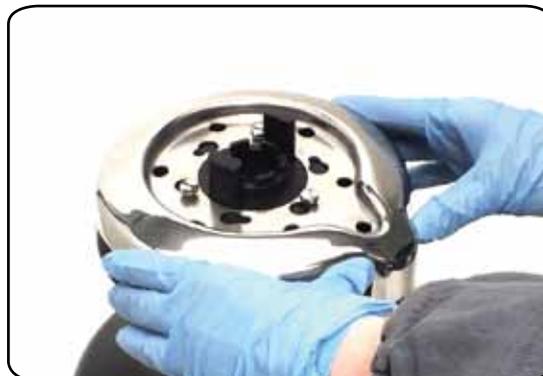
Assembly

Make sure that the holes and drainage channels in the base of the winch are not obstructed. Assemble the winch in the reverse order of the sequence in the section on disassembly.

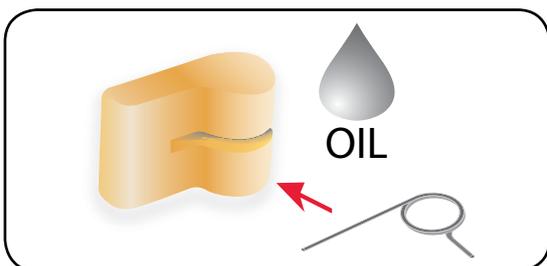
To tighten bolts, use the torque indicated in the disassembly procedure.



The icon ▲ on the Stripper Arm Housing indicates the Stripper Arm final position. Change the Stripper Arm Housing angle to modify the Stripper Arm final position.

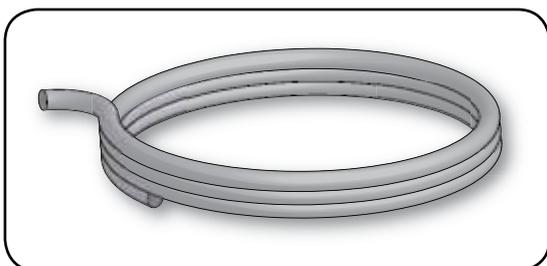


When positioning the stripper arm, align the peeler with it. If the jaws have been disassembled, insert peeler between the two jaws, taking care that the letters TOP on the peeler are facing upwards.



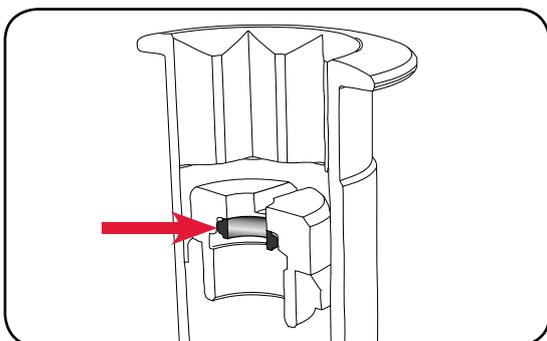
**To assemble the pawls**

Correctly position the spring in its housing as shown at left. Hold the spring closed and slide the pawl into its housing. Once in position, check that the pawls can be easily opened and closed with a finger.



**To assemble the clutch pin**

Mount the spring with the pin pointing upwards so that it is wound in an anti-clockwise direction starting from the pin.



**NOTICE**

Before screw the central screw, check the correct position of the o-ring in the assy socket and apply Harken® grease.

In case of doubt concerning the assembly procedure contact Harken® Tech Service: [techservice@harken.it](mailto:techservice@harken.it)

**Harken® limited worldwide warranty**

Refer to the Harken® Limited Worldwide Warranty in the Harken® Catalogue and on the website [www.harken.com](http://www.harken.com)

**Ordering spare parts**

Spare parts can be requested from Harken® as described in the Harken® Limited Worldwide Warranty, indicating the part number in the Parts List and including the serial number of the winch for which the parts are required.

***The serial number of the winch is printed on a plate on the drum support of the winch.***

**Manufacturer*****Harken® Italy S.p.A.***

Via Marco Biagi, 14  
22070 Limido Comasco (CO) Italy  
Tel: (+39) 031.3523511  
Fax: (+39) 031.3520031  
Email: [info@harken.it](mailto:info@harken.it)  
Web: [www.harken.com](http://www.harken.com)

- **Tech Service**  
Email: [techservice@harken.it](mailto:techservice@harken.it)
- **Customer Service**  
Tel: (+39) 031.3523511  
Email: [info@harken.it](mailto:info@harken.it)

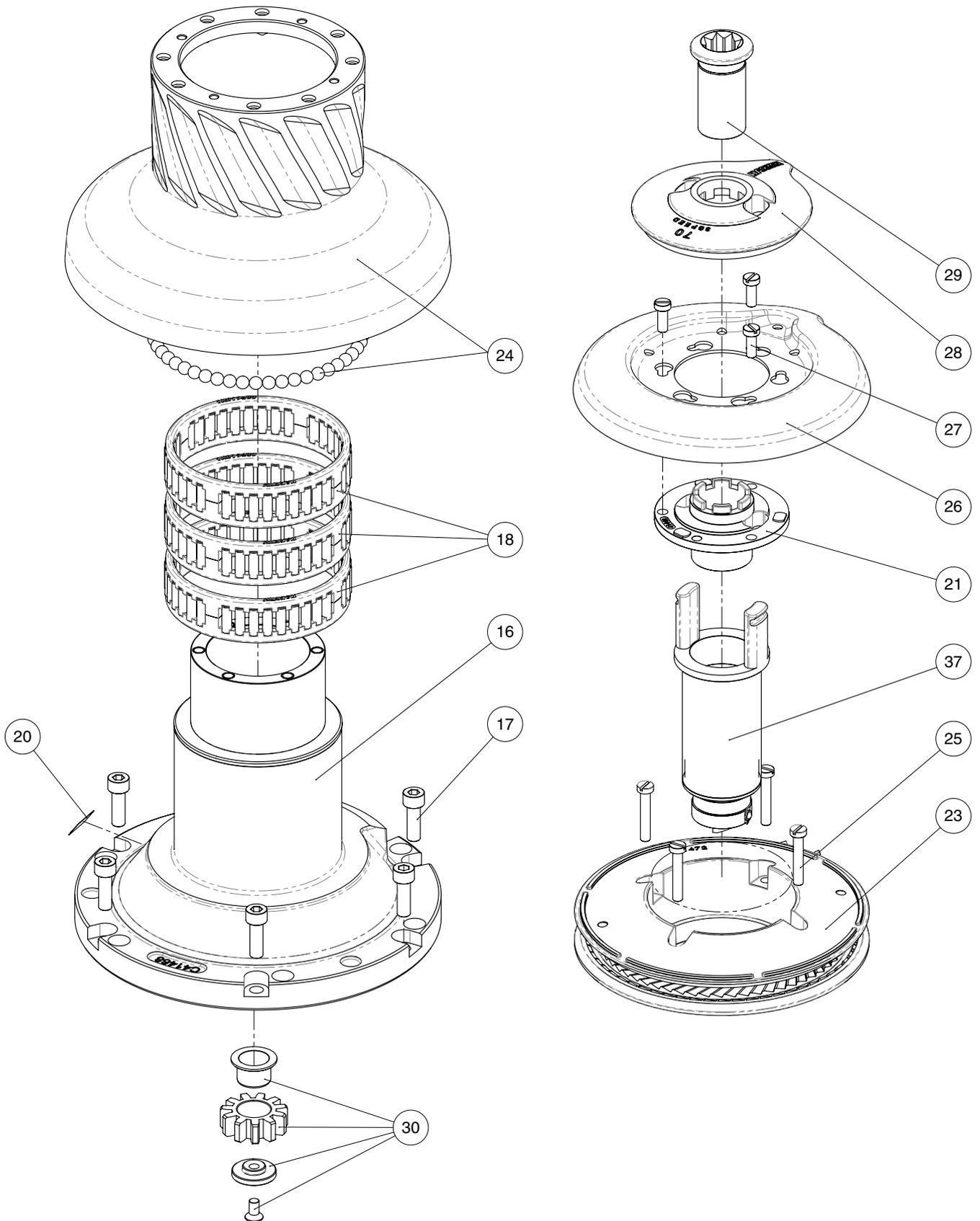
**Headquarters*****Harken®, Inc.***

1251 East Wisconsin Avenue  
Pewaukee, Wisconsin 53072-3755 USA  
Tel: (262) 691.3320  
Fax: (262) 691.3008  
Email: [harken@harken.com](mailto:harken@harken.com)  
Web: [www.harken.com](http://www.harken.com)

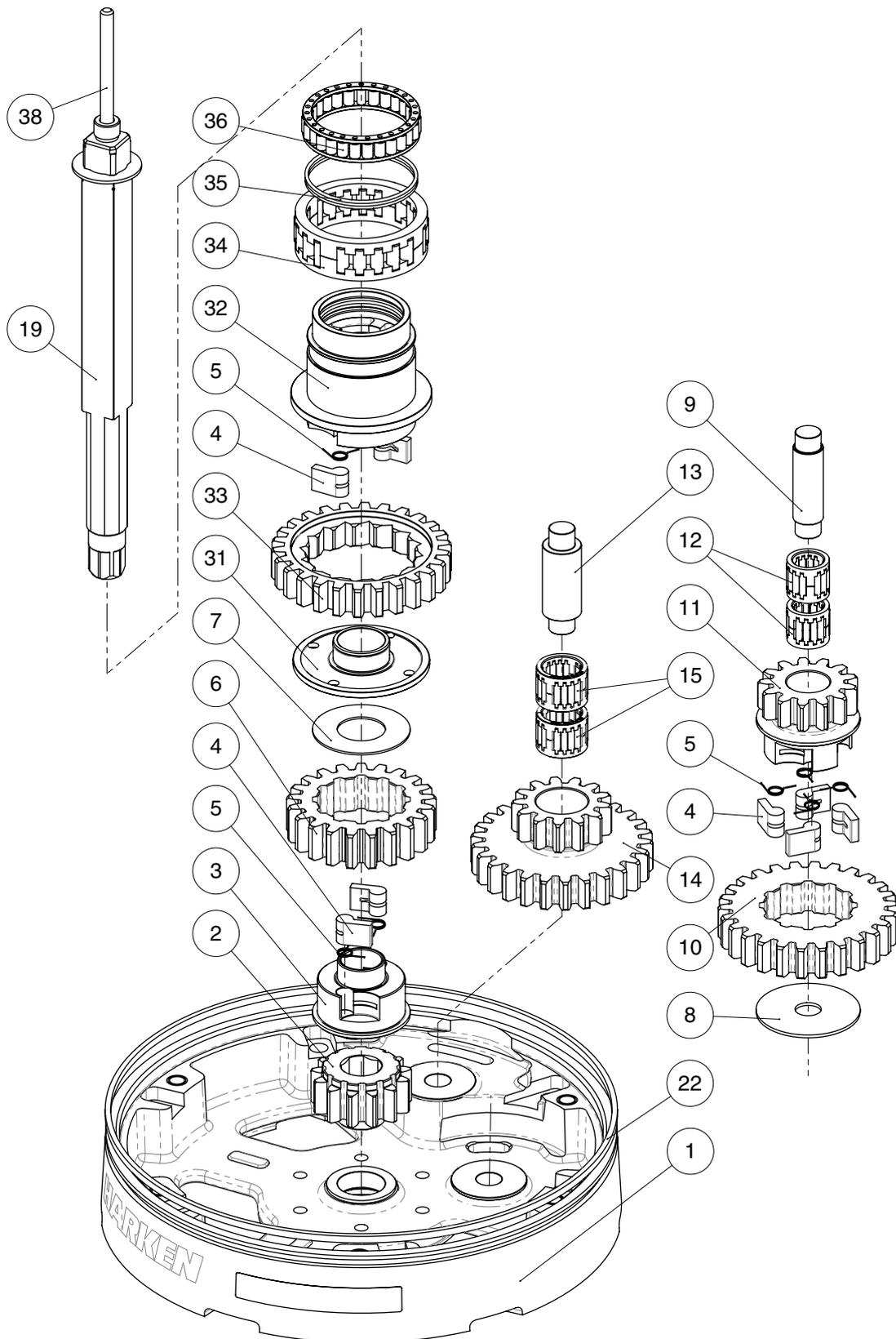
- **Tech Service**  
Email: [technicalservice@harken.com](mailto:technicalservice@harken.com)
- **Customer Service**  
Tel: (262) 691-3320  
Email: [customerservice@harken.com](mailto:customerservice@harken.com)

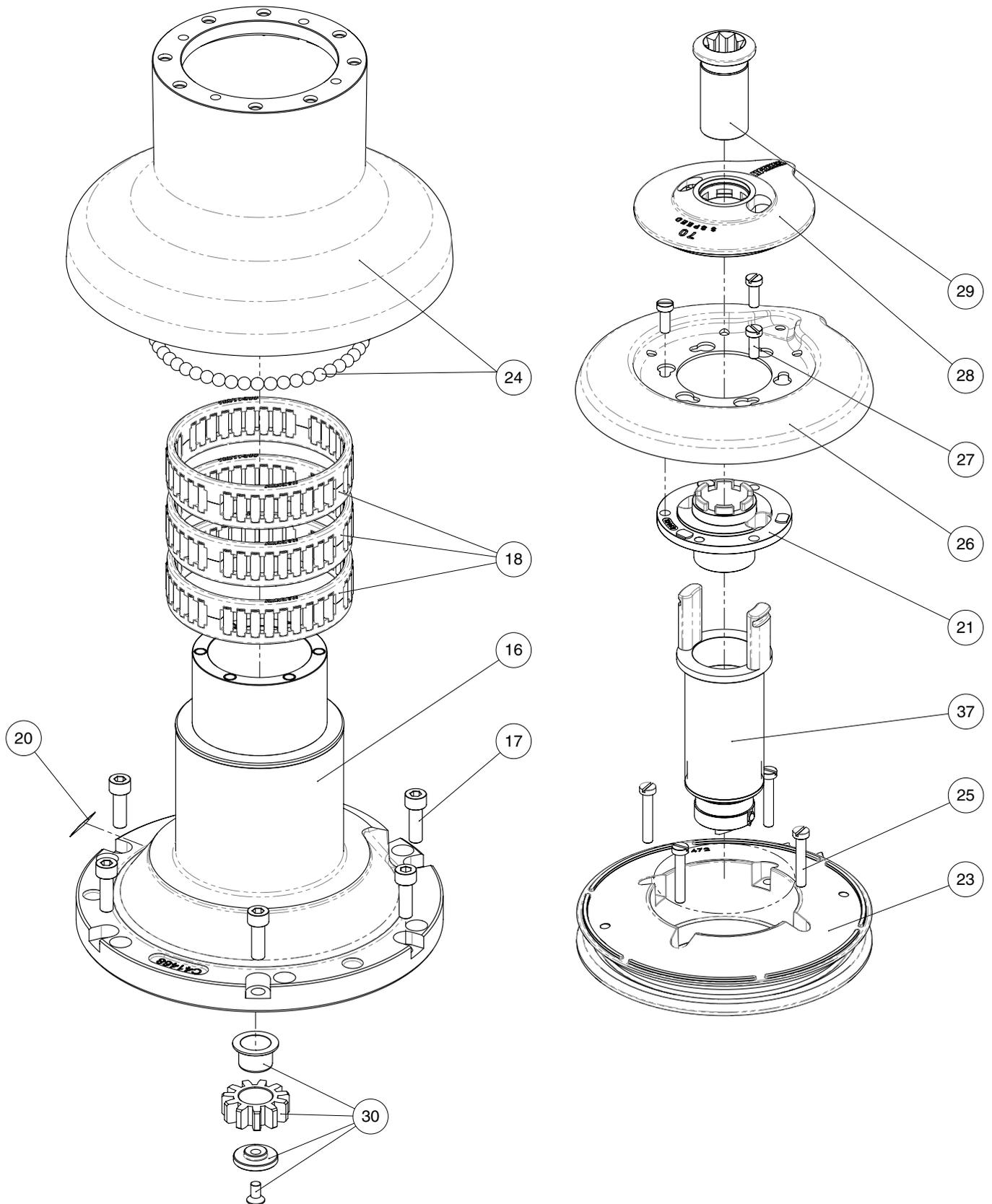
**Exploded view**

*Radial Winch 70.3 STA, STC, STCW*

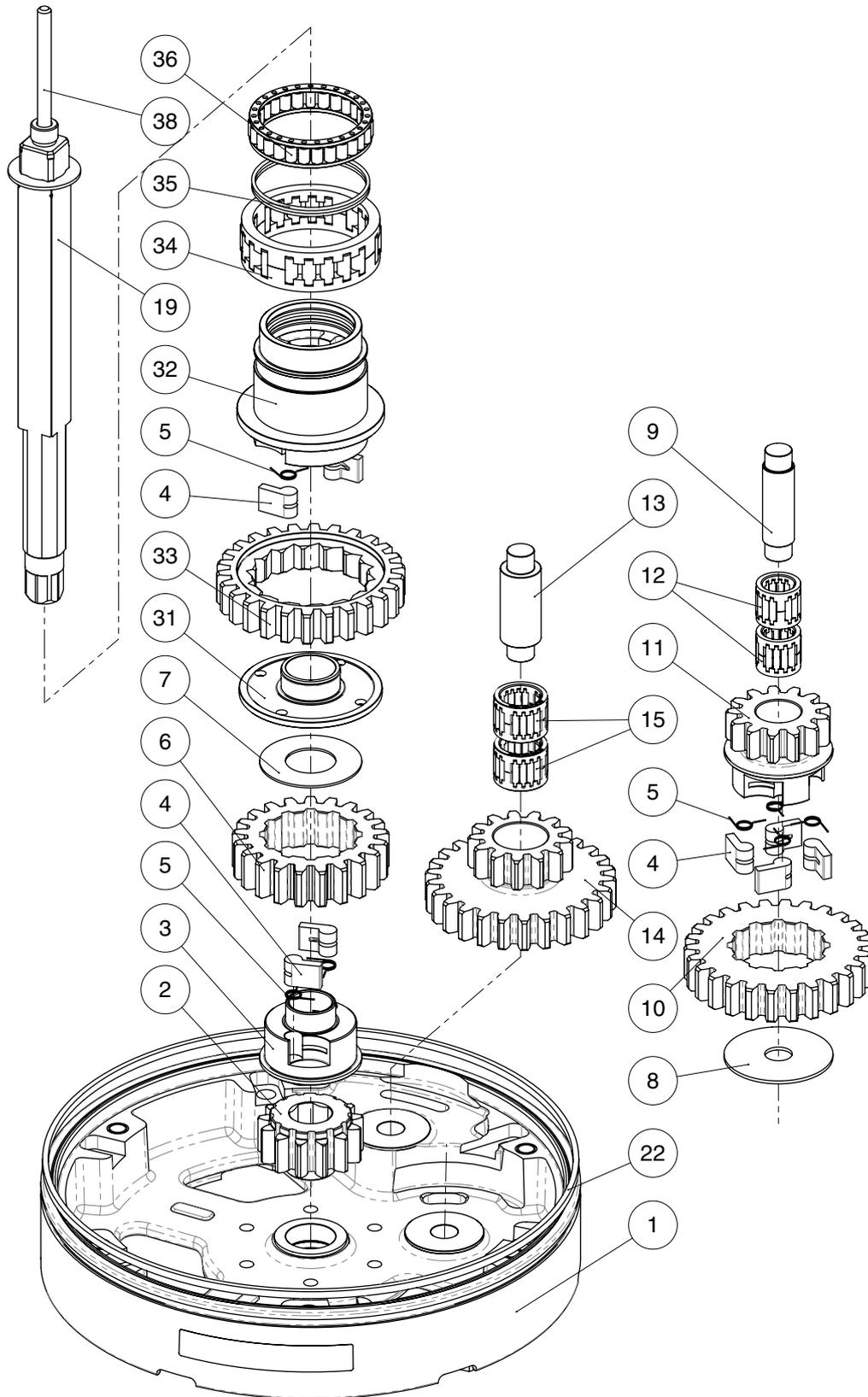


*Radial Winch 70.3 STA, STC, STCW*



*Radial Winch 70.3 STBBB, STCCC*

*Radial Winch 70.3 STBBB, STCCC*



**Parts List**

Radial Winch 70.3 STA

A = drum in anodised aluminium

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A94190000	Assy Base Winch 70 EL/HY Base W70 Heli-coil M8x10	21	1	S4155700A0	Stripper arm support
	1	S476030004	Centering bushing Ø12	22	1	S281700097	Red line
	1	S4130900A7	Bushing Ø22xØ25x8.5	23	1	A94147100	Assy Jaws winch 70 Lower Jaw W70 Upper Jaw W70
	2	S415580085	Bushing Ø12xØ35x9 Winch Product Sticker**		1	S414850080	Peeler W60 - 70
2	1	S414770004	Gear Z13 W70		4	S385970001	SPRING
3	1	S413030004	Pawls Carrier Ø8xN2	24	1	A96966000	Drum spare kit Winch 70
4	8	S000090004	Pawl Ø8*				Drum assembly Winch 70
5	8	S000380001	Pawl Spring Ø8*		50	M0610280	Ball 5/16"
6	1	S414390041	Ratchet Gear Z21xN2	25	4	M0601803	Screw UNI EN ISO 1207 - M6x35 - A4
7	1	S413120002	Washer Ø22.5xØ45x1	26	1	S414730019	Stripper Arm W70
8	1	S278170002	Washer Ø12.5xØ48x1.5	27	3	M0601903	Screw M6x16 UNI1207
9	1	S281010004	Pin for gear	28	1	S4155500B1	Cover 3 speed W70
10	1	S414420041	Ratchet Gear Z26xN4	29	1	A94191400	Assy Socket Handle Winch 3speed EL/HY
11	1	S414410004	Pawls Carrier Gear Z13 N4		1	S414940085	Socket Handle 3 speed
12	2	A72821800	Roller Bearing Ø14xØ20x18		1	S414930003	Washer Ø25xØ15x4
13	1	S416030004	Gear Pin Ø12xØ18x52,5		1	M0679797	Nut Screw for Disconnect Rod O ring RC 2025 series
14	1	S414760004	Idler and Pinion Z26/Z13 W70	30	1	A94145300	Assy Gear 3rd speed
15	2	A74162300	Roll bearing Ø24xØ18x18		1	S414530004	Idler Gear 3 speed
16	1	A94190900	Assy Housing Winch 70.3 Housing W70 Heli-coil M6x9		1	S414550081	Bushing Ø22/Ø25x15.5
	2	S415580085	Bushing Ø12xØ35x9		1	S414540080	Washer 3 speed
	1	S415410081	Bushing 3 speed		1	M0604003	Screw M6x12 UNI 5933
17	6	M0606303	Screw M8x25 UNI 5931	31	1	S414580081	Shim Bushing 3 speed
18	3	A74147500	Roller Bearing Ø102xØ114x26	32	1	S415400004	Pawls Carrier 3 speed
19	1	A96753500	Assy Shaft Winch 70 EL/HY Central Shaft Pred. W70	33	1	S280870041	Gear 1V
	1	S413880002	Washer Ø17.2xØ32x1.5	34	1	A73129200	ROLLER BEARING 50-62-20
20			Winch Serial Number Sticker	35	1	S377510001	Clutch Spring
				36	1	A73422600	Bearing 45x55x12
				37	1	A94153700	Assy Clutch 3rd speed W70 Assy Command tube W70
					1	S415420004	Dog Clutch 3 speed
					2	M6009463	Spring loaded ball plunger Ø6
				38	1	S419030002	Disconnect rod W70.3

\*Available with service kit; see website [www.harken.com](http://www.harken.com)

\*\*Winch product sticker



## Radial Winch 70.3 STC

C = drum in chrome bronze

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A94190000	Assy Base Winch 70 EL/HY Base W70 Heli-coil M8x10	21	1	S4155700A0	Stripper arm support
	1	S476030004	Centering bushing Ø12	22	1	S281700097	Red line
	1	S4130900A7	Bushing Ø22xØ25x8.5	23	1	A94147100	Assy Jaws winch 70 Lower Jaw W70 Upper Jaw W70
	2	S415580085	Bushing Ø12xØ35x9 Winch Product Sticker**		1	S414850080	Peeler W60 - 70
2	1	S414770004	Gear Z13 W70		4	S385970001	SPRING
3	1	S413030004	Pawls Carrier Ø8xN2	24	1	A94148800	Drum spare kit Winch 70
4	8	S000090004	Pawl Ø8*				Drum assembly Winch 70 C
5	8	S000380001	Pawl Spring Ø8*		50	M0610280	Ball 5/16"
6	1	S414390041	Ratchet Gear Z21xN2	25	4	M0601803	Screw UNI EN ISO 1207 - M6x35 - A4
7	1	S413120002	Washer Ø22.5xØ45x1	26	1	S414730019	Stripper Arm W70
8	1	S278170002	Washer Ø12.5xØ48x1.5	27	3	M0601903	Screw M6x16 UNI1207
9	1	S281010004	Pin for gear	28	1	S4155500B1	Cover 3 speed W70
10	1	S414420041	Ratchet Gear Z26xN4	29	1	A94191400	Assy Socket Handle Winch 3speed EL/HY
11	1	S414410004	Pawls Carrier Gear Z13 N4		1	S414940085	Socket Handle 3 speed
12	2	A72821800	Roller Bearing Ø14xØ20x18		1	S414930003	Washer Ø25xØ15x4
13	1	S416030004	Gear Pin Ø12xØ18x52,5		1	M0679797	Nut Screw for Disconnect Rod O ring RC 2025 series
14	1	S414760004	Idler and Pinion Z26/Z13 W70	30	1	A94145300	Assy Gear 3rd speed
15	2	A74162300	Roll bearing Ø24xØ18x18		1	S414530004	Idler Gear 3 speed
16	1	A94190900	Assy Housing Winch 70.3 Housing W70 Heli-coil M6x9		1	S414550081	Bushing Ø22/Ø25x15.5
	2	S415580085	Bushing Ø12xØ35x9		1	S414540080	Washer 3 speed
	1	S415410081	Bushing 3 speed		1	M0604003	Screw M6x12 UNI 5933
17	6	M0606303	Screw M8x25 UNI 5931	31	1	S414580081	Shim Bushing 3 speed
18	3	A74147500	Roller Bearing Ø102xØ114x26	32	1	S415400004	Pawls Carrier 3 speed
19	1	A96753500	Assy Shaft Winch 70 EL/HY Central Shaft Pred. W70	33	1	S280870041	Gear 1V
	1	S413880002	Washer Ø17.2xØ32x1.5	34	1	A73129200	ROLLER BEARING 50-62-20
20			Winch Serial Number Sticker	35	1	S377510001	Clutch Spring
				36	1	A73422600	Bearing 45x55x12
				37	1	A94153700	Assy Clutch 3rd speed W70 Assy Command tube W70
					1	S415420004	Dog Clutch 3 speed
					2	M6009463	Spring loaded ball plunger Ø6
				38	1	S419030002	Disconnect rod W70.3

\*Available with service kit; see website [www.harken.com](http://www.harken.com)

\*\*Winch product sticker



## Radial Winch 70.3 STCW

CW = chrome/white

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A96726300W	Assy Base Winch 70 EL/HY RAL9003 <i>Base W70</i>	21	1	S4155700A0	Stripper arm support
	1	S6620700A5W	<i>Heli-coil M8x10</i>	22	-	-	-
	1	S476030004	<i>Skirt W70 RAL9003</i>	23	1	A94147100W	Assy Jaws winch 70 <i>Lower Jaw W70 RAL9003</i>
	1	S4130900A7	<i>Centering bushing Ø12</i>		1	S414850080W	<i>Upper Jaw W70 RAL9003</i>
	2	S415580085	<i>Bushing Ø22xØ25x8.5</i> <i>Bushing Ø12xØ35x9</i> <i>Winch Product Sticker**</i>		4	S385970001	<i>Peeler W60 - 70 RAL9003</i> <i>SPRING</i>
2	1	S414770004	Gear Z13 W70	24	1	A94148800	Drum spare kit Winch 70
3	1	S413030004	Pawls Carrier Ø8xN2				Drum assembly Winch 70 W
4	8	S000090004	Pawl Ø8*		50	M0610280	Ball 5/16"
5	8	S000380001	Pawl Spring Ø8*	25	4	M0601803	Screw UNI EN ISO 1207 - M6x35 - A4
6	1	S414390041	Ratchet Gear Z21xN2	26	1	S414730019	Stripper Arm W70
7	1	S413120002	Washer Ø22.5xØ45x1	27	3	M0601903	Screw M6x16 UNI1207
8	1	S278170002	Washer Ø12.5xØ48x1.5	28	1	S4155500B1W	Cover 3 Speed W70 RAL9003
9	1	S281010004	Pin for gear	29	1	A94154700	Assy Socket 3 speed <i>Socket Handle 3 speed</i>
10	1	S414420041	Ratchet Gear Z26xN4		1	S415130085	<i>Washer Ø7.7xØ25x5.8</i>
11	1	S414410004	Pawls Carrier Gear Z13 N4		1	M0614303	<i>Screw M8x20 UNI 6109</i>
12	2	A72821800	Roller Bearing Ø14xØ20x18	30	1	A94145300	Assy Gear 3rd speed
13	1	S416030004	Gear Pin Ø12xØ18x52.5		1	S414530004	<i>Idler Gear 3 speed</i>
14	1	S414760004	Idler and Pinion Z26/Z13 W70		1	S414550081	<i>Bushing Ø22xØ25x15.5</i>
15	2	A74162300	Roll bearing Ø24xØ18x18		1	S414540080	<i>Washer 3 speed</i>
16	1	A94190900	Assy Housing Winch 70.3 <i>Housing W70</i>	31	1	S414580081	Shim Bushing 3 speed
	2	S415580085	<i>Heli-coil M6x9</i>	32	1	S415400004	Pawls Carrier 3 speed
	1	S415410081	<i>Bushing Ø12xØ35x9</i> <i>Bushing 3 speed</i>	33	1	S280870041	Gear 1V
17	6	M0606303	Screw M8x25 UNI 5931	34	1	A73129200	ROLLER BEARING 50-62-20
18	3	A74147500	Roller Bearing Ø102xØ114x26	35	1	S377510001	Clutch Spring
19	1	A96753500	Assy Shaft Winch 70 EL/HY <i>Central Shaft Pred. W70</i>	36	1	A73422600	Bearing 45x55x12
	1	S413880002	<i>Washer Ø17.2xØ32x1.5</i>	37	1	A94153700	Assy Clutch 3rd speed W70 <i>Assy Command tube W70</i>
20			Winch Serial Number Sticker		1	S415420004	<i>Dog Clutch 3 speed</i>
					2	M6009463	<i>Spring loaded ball plunger Ø6</i>
				38	1	S419030002	Disconnect rod W70.3

\*Available with service kit; see website [www.harken.com](http://www.harken.com)

\*\*Winch product sticker



## Radial Winch 70.3 STBBB

BBB = all bronze

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A96908800	Assy Base Winch 70 B EL/HY Base W70 Heli-coil M8x10	21	1	S4155700A0	Stripper arm support
	1	S690880043	Cover for base W70 BBB	22	1	S281700097	Red line
	1	S476030004	Centering bushing Ø12	23	1	A96924400	Assy Jaws winch 70 ST BBB Lower Jaw W70 BBB
	1	S4130900A7	Bushing Ø22xØ25x8.5		1	S414850080	Upper Jaw W70
	2	S415580085	Bushing Ø12xØ35x9 Winch Product Sticker**		4	S385970001	Peeler W60 - 70 SPRING
2	1	S414770004	Gear Z13 W70	24	1	A96924300	Drum spare kit Winch 70
3	1	S413030004	Pawls Carrier Ø8xN2				Drum assembly Winch 70 BBB
4	8	S000090004	Pawl Ø8*		50	M0610280	Ball 5/16"
5	8	S000380001	Pawl Spring Ø8*	25	4	M0601803	Screw UNI EN ISO 1207- M6x35 - A4
6	1	S414390041	Ratchet Gear Z21xN2	26	1	S692450047	Stripper Arm W70 BBB
7	1	S413120002	Washer Ø22.5xØ45x1	27	3	M0601903	Screw M6x16 UNI1207
8	1	S278170002	Washer Ø12.5xØ48x1.5	28	1	A76924700	Cover W70.3 Assembly BBB
9	1	S281010004	Pin for gear	29	1	A94191400	Assy Socket Handle Winch 3speed EL/HY
10	1	S414420041	Ratchet Gear Z26xN4		1	S414940085	Socket Handle 3 speed
11	1	S414410004	Pawls Carrier Gear Z13 N4		1	S414930003	Washer Ø25xØ15x4
12	2	A72821800	Roller Bearing Ø14xØ20x18		1	M0679797	Nut Screw for Disconnect Rod O ring RC 2025 series
13	1	S416030004	Gear Pin Ø12xØ18x52,5	30	1	A94145300	Assy Gear 3rd speed
14	1	S414760004	Idler and Pinion Z26/Z13 W70		1	S414530004	Idler Gear 3 speed
15	2	A74162300	Roll bearing Ø24xØ18x18		1	S414550081	Bushing Ø22xØ25x15.5
16	1	A94190900	Assy Housing Winch 70.3 Housing W70 Heli-coil M6x9		1	S414540080	Washer 3 speed
	2	S415580085	Bushing Ø12xØ35x9		1	M0604003	Screw M6x12 UNI 5933
	1	S415410081	Bushing 3 speed	31	1	S414580081	Shim Bushing 3 speed
17	6	M0606303	Screw M8x25 UNI 5931	32	1	S415400004	Pawls Carrier 3 speed
18	3	A74147500	Roller Bearing Ø102xØ114x26	33	1	S280870041	Gear 1V
19	1	A96753500	Assy Shaft Winch 70 EL/HY Central Shaft Pred. W70	34	1	A73129200	ROLLER BEARING 50-62-20
	1	S413880002	Washer Ø17.2xØ32x1.5	35	1	S377510001	Clutch Spring
20			Winch Serial Number Sticker	36	1	A73422600	Bearing 45x55x12
				37	1	A94153700	Assy Clutch 3rd speed W70 Assy Command tube W70
					1	S415420004	Dog Clutch 3 speed
					2	M6009463	Spring loaded ball plunger Ø6
				38	1	S419030002	Disconnect rod W70.3

\*Available with service kit; see website [www.harken.com](http://www.harken.com)

\*\*Winch product sticker



## Radial Winch 70.3 STCCC

CCC = All-Chrome bronze

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A96909200	Assy Base Winch 70 C EL/HY Base W70 Heli-coil M8x10	21	1	S4155700A0	Stripper arm Housing
	1	S690920043	Cover for base W70 CCC	22	1	S281700097	Red line
	1	S476030004	Centering bushing Ø12	23	1	A96812300	Assy Jaws winch 70 Lower Jaw W70 CCC Upper Jaw W70 RAL9003 Peeler W60 - 70 RAL9003 SPRING
	1	S4130900A7	Bushing Ø22xØ25x8.5		1	S414850080W	
	2	S415580085	Bushing Ø12xØ35x9 Winch Product Sticker**		4	S385970001	
2	1	S414770004	Gear Z13 W70	24	1	A94148800	Drum spare kit Winch 70
3	1	S413030004	Pawls Carrier Ø8xN2				Drum assembly Winch 70
4	8	S000090004	Pawl Ø8*		50	M0610280	Ball 5/16"
5	8	S000380001	Pawl Spring Ø8*	25	4	M0601803	Screw UNI EN ISO 1207 - M6x35 - A4
6	1	S414390041	Ratchet Gear Z21xN2	26	1	S414730019	Stripper Arm W70
7	1	S413120002	Washer Ø22.5xØ45x1	27	3	M0601903	Screw M6x16 UNI1207
8	1	S278170002	Washer Ø12.5xØ48x1.5	28	1	A76924600	Assy cover W70.3 CCC
9	1	S281010004	Pin for gear	29	1	A94191400	Assy Socket Handle Winch 3speed EL/HY
10	1	S414420041	Ratchet Gear Z26xN4	1	S414940085	Socket Handle 3 speed	
11	1	S414410004	Pawls Carrier Gear Z13 N4		S414930003	Washer Ø25xØ15x4	
12	2	A72821800	Roller Bearing Ø14xØ20x18		M0679797	Nut Screw for Disconnect Rod O ring RC 2025 series	
13	1	S416030004	Gear Pin Ø12xØ18x52,5	30	1	A94145300	Assy Gear 3rd speed
14	1	S414760004	Idler and Pinion Z26/Z13 W70		1	S414530004	Idler Gear 3 speed
15	2	A74162300	Roll bearing Ø24xØ18x18		1	S414550081	Bushing Ø22xØ25x15.5
					1	S414540080	Washer 3 speed
					1	M0604003	Screw M6x12 UNI 5933
16	1	A94190900	Assy Housing Winch 70.3 Housing W70 Heli-coil M6x9	31	1	S414580081	Shim Bushing 3 speed
	2	S415580085	Bushing Ø12xØ35x9	32	1	S415400004	Pawls Carrier 3 speed
	1	S415410081	Bushing 3 speed	33	1	S280870041	Gear 1V
17	6	M0606303	Screw M8x25 UNI 5931	34	1	A73129200	ROLLER BEARING 50-62-20
18	3	A74147500	Roller Bearing Ø102xØ114x26	35	1	S377510001	Clutch Spring
19	1	A96753500	Assy Shaft Winch 70 EL/HY Central Shaft Pred. W70	36	1	A73422600	Bearing 45x55x12
	1	S413880002	Washer Ø17.2xØ32x1.5	37	1	A94153700	Assy Clutch 3rd speed W70 Assy Command tube W70 Dog Clutch 3 speed Spring loaded ball plunger Ø6
20			Winch Serial Number Sticker		1	S415420004	
					2	M6009463	
				38	1	S419030002	Disconnect rod W70.3

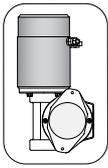
\*Available with service kit; see website [www.harken.com](http://www.harken.com)

\*\*Winch product sticker

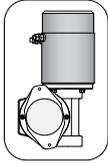


Horizontal electric motor 12V / 24V

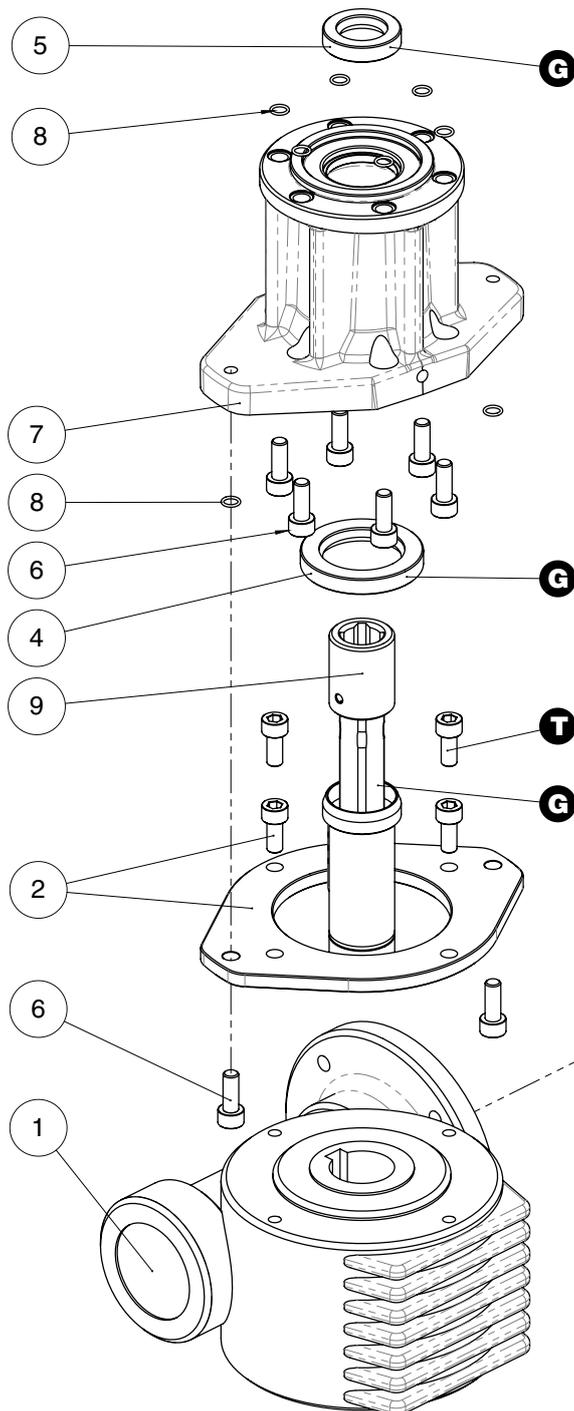
**TOP VIEW**



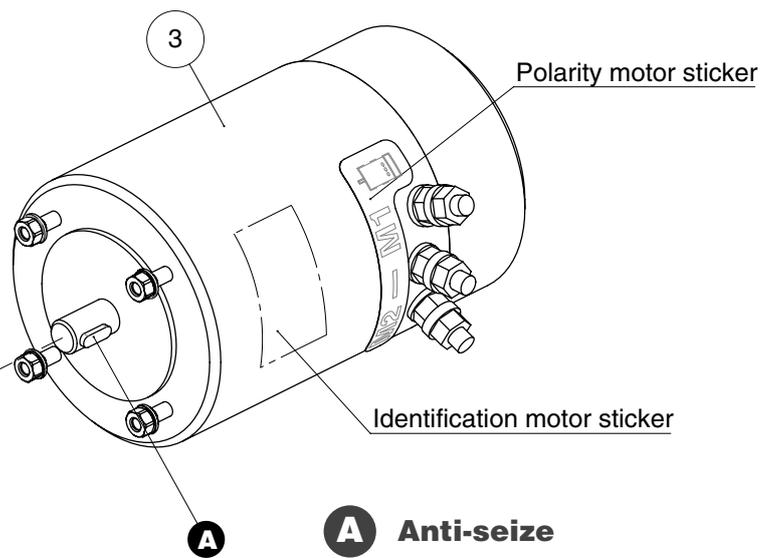
\* Motor installed in right-hand configuration.



\*\* Motor installed in left-hand configuration.



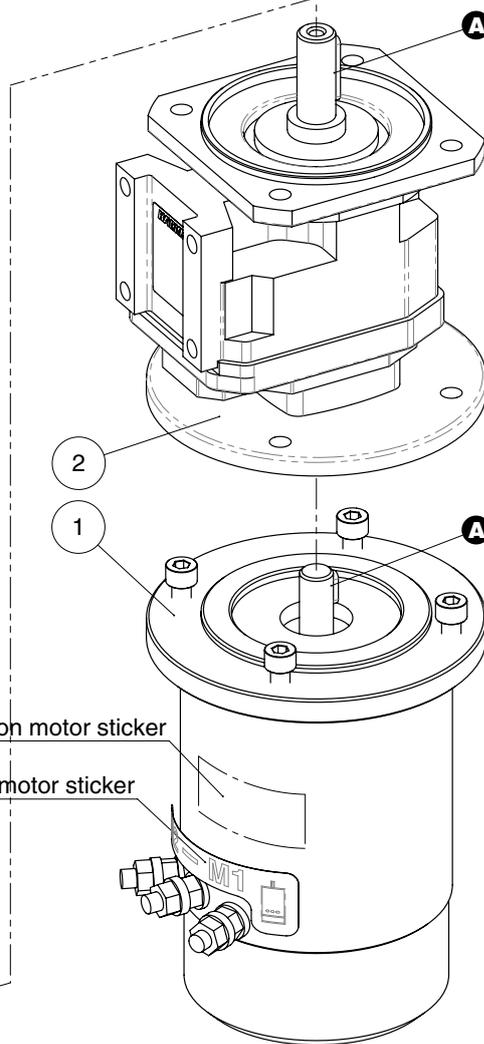
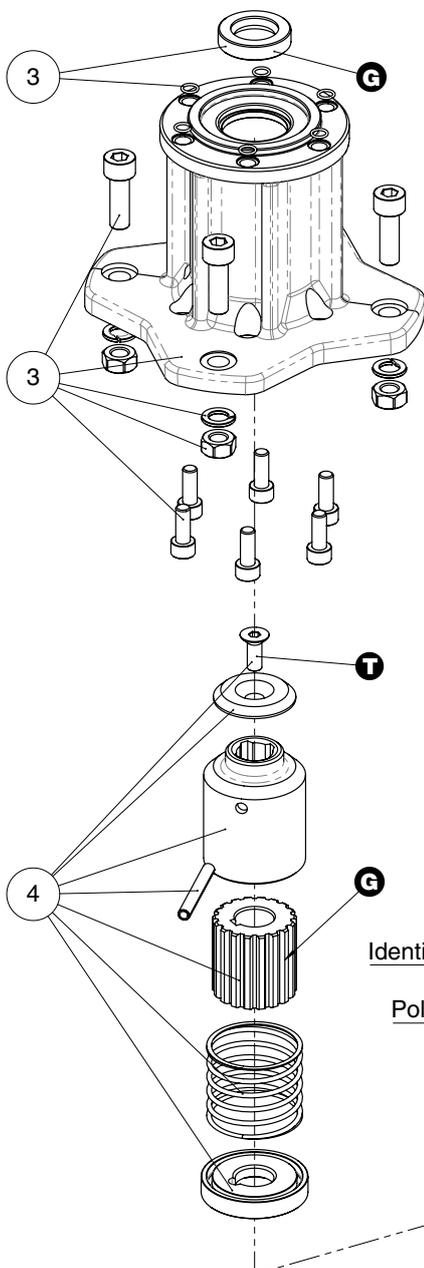
Pos.	Q.ty	Code	Description
1	1	A93127900	KIT Gear Reduction 1/24
	1	A94194900	KIT LM Gear Reduction 1/24
2	1	A94149200	KIT Assy Electric Motor Flange
	1	A94149200L	KIT Assy Electric Motor Flange Left
	4	M0606803	Electric Motor Flange Screw M6x14 UNI 5931
3	1	A96010700	KIT EL Motor 12V 1,5kW
	1	A96010600	KIT EL Motor 24V 2kW
4	1	M6014206	Electric Motor
			Polarity motor sticker
			Screw stud M6x26
			Washer Ø6
			Nut M6 UNI5588
5	1	M6012097	Key DIN 6885 5x5x15
			Sealer Ø30xØ47x7
			Lip seal Ø17xØ30x7
			Screw M6x16 UNI EN ISO 5931:2003 precote coating
			Horizontal Motorgear Flange
6	8	S415360003	O-Ring Seal ORM 0055-10 (Ø5,5 x Ø1)
			Performa KIT EL HO Motor Clutch
7	1	A96589000	Shaft Motorgear HO
			Performa HO Gear Motor Shaft
			Hub GearMotor
			Dowel UNI EN ISO 8752:2000-Ø4x24
			O-ring 19.1x1.6
			Disconnect spring
8	8	M6015697	Flange GearMotor Shaft HO
			Key 8x5x40 UNI 7511
9	1	M0601402	Flange GearMotor Shaft HO
			M6020097
9	1	S418620001	Flange GearMotor Shaft HO
			S414050080
9	1	M6010303	Flange GearMotor Shaft HO
			M6010303



- A** Anti-seize
- G** Harken® Grease
- T** Axial Threadlocker

Vertical electric motor 12V / 24V

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	A96010500	KIT EL Motor 12V 1,5kW VT	3	1	A94150500	KIT EL VT Motor Flange
	1	A96010400	KIT EL Motor 24V 2kW VT				Vertical Motorgear Flange
			Electric Motor				NUT M8 - UNI 5588 - A4
	1	M6014206	Polarity motor sticker	4	M0602903		WASHER 8.4 U1751 DIN127
			Screw M8x20 UNI5931	4	M0603103		A4
			Key DIN 6885 5x5x15	1	M6007297		Lip seal Ø17xØ30x7
2	1	A96562900	Vertical reduction gear box	6	M6015697		O-Ring Seal ORM 0055-10
							(Ø5,5 x Ø1)
			1/21.3	6	S415360003		Screw M6x16 UNI EN ISO
							5931:2003 precote coating
				4	M0606303		Screw M8x25 UNI 5931
				4	1	A94193700	KIT EL VT Motor Clutch
			Connecting Coupling Ø31.5				
			Toothed coupling				
			Spring pin 5x40 DIN1481				
			Spring				
			Bushing				
			Washer				
			Screw M6x16 UNI 5933				



- A** Anti-seize
- G** Harken® Grease
- T** Axial Threadlocker

Hydraulic motor

Pos.	Q.ty	Code	Description	Pos.	Q.ty	Code	Description
1	1	G30848000Y	Hydraulic motor W70	4	1	A94149100	KIT HY Motor Flange W46-70
2	1	S415000080	Hydraulic Motor Spacer				<i>Hydraulic Motorgear Flange</i>
3	1	A94193200	KIT Clutch HY Motor W46-70	6	6	S415360003	<i>Screw M6x16 UNI EN ISO</i>
			<i>Toothed coupling</i>	6	6	M6015697	<i>5931:2003 precote coating</i>
	1	M0620401	<i>Connecting Coupling Ø31.5</i>	1	1	M6007297	<i>O-Ring Seal ORM 0055-10</i>
	1	S415010080	<i>Spring pin 5x40 DIN1481</i>	2	2	M0621503	<i>(Ø5,5 x Ø1)</i>
	1	S326490001	<i>Bushing</i>	2	2	M0667103	<i>Lip seal Ø17xØ30x7</i>
	1	S329360082	<i>Spring</i>				<i>Washer D.13 U1751 DIN127</i>
	1	S329360082	<i>Washer</i>				<i>Screw M12x35 UNI5931</i>
	1	M0635303	<i>Screw M8x16 UNI6109</i>				

