

USER'S MANUAL INSTALLATION OF A DESSALATOR D300 PRO AUTO IN 230 V



Mini remote control

REMOTE CONTROL VERSION



COMPACT VERSION



DESSALATOR

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Version A4

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Installation diagram Dessalator D300 PRO AUTO vertical in 230 V

Legend:

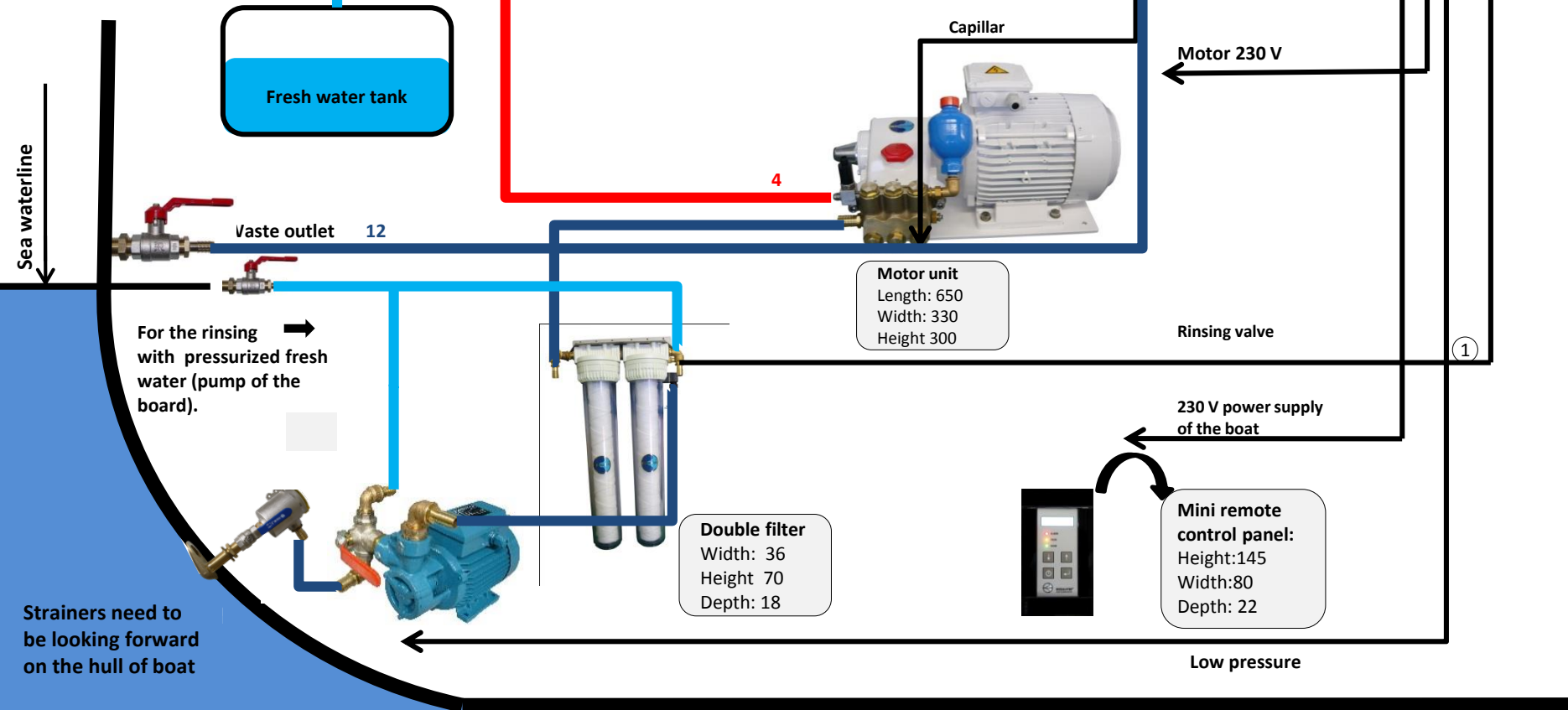
① Rinsing valve control

Sea Water

Fresh water

HP pump hose to membranes

Electric cable



Installation diagram Dessalator D300 PRO AUTO Compact in 230 V

Legend:

① Rinsing valve control

Sea water

Fresh water

HP pump hose to membranes

➔ Electric cable

Production

6

3

Membranes:
L 1200 x W 350x H 120

Compact

Width: 580

Height: 380

Depth: 480

8

230V motor



Step by step engine

Production valve

Pressure captor

Quality probe

Sea waterline

Waste outlet 12

For rinsing with
pressurized fresh
water (Pump of the
board)

Rinsing (valve)

230 V power supply of the boat

1

Strainers need to
be looking forward
on the hull of boat

Double filter
Width: 36
Height: 70
Depth: 18

Low pressure pump

Mini control panel:
Height:145
Width:80
Depth: 22



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2. COMPONENTS SUPPLIED ACCORDING TO WATERMAKER TYPE:

Version A4



Hull valve:

The $\frac{3}{4}$ hull valve strainer filters out the larger particles at system entrance.



Pre-pump:

Fixed under the waterline it enables water to flow through the pre-filters to the HP motor unit.

For a manual rinsing or following to the replacement of a filter, turn, the valve to the top and fill the circuit with fresh water during 3 or 4 minutes then put the valve back to the right. The valve located on the exit allows to adjust the pressure. Its output must be connected to a waste outlet.



Pre-filters:

The first 25µm cartridge filters out rough particles and the second 5µm cartridge refines the treatment. For automatic rinsing an electro-valve is mounted.

Motor unit:

HP motor unit either in compact frame or with remote control. It allows water to be pressurised to 60-65 bars.



Compact Version:
Motor with integrated control

Details of the HP pump



Control panel:

The control panel is either part of frame (compact version) or separated (vertical version) and it manages the functions of the desalinator.

Vertical Version



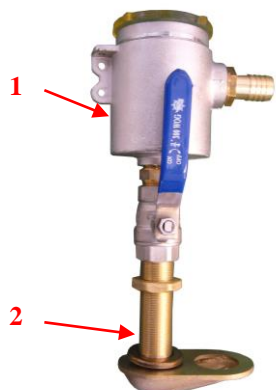
Compact version



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3.1 INSTALLATION INSTRUCTIONS

Sea water inlet valve^{1 3/4}:



The sea water inlet valve should be positioned as low as possible below the waterline and should be accessible. The grooves on the strainer should be facing forward (towards the bow) for maximum water intake when the boat is moving forward. The underwater installation should be sealed with Rubson or Sicaflex. The valve and the hose connector can be installed using a tube made watertight with 577 or 542 Loctite.

The pre filter should be connected to the low pressure pump using a Tricoflex hose 19 mm inner diameter, with 2 stainless jubilee clips at each joint, with their tightening heads positioned diametrically opposite, on the hose. The hull penetration drilling diameter must be 27mm.

Recommendation: ensure that the immersed part of the valve is painted with underwater grade paint.

Bronze pre-filter



The basket pre-filter is directly fixed to the hull inlet valve²,



Rinsing
valve

Cartridge pre-filter:

There are two parts to the cartridge pre-filter. In order to allow the filter cartridges to be removed, 5cm space should be left below the pre-filters. A key is supplied to dismantle the filters. Anchoring clip is reversible. An electro valve is mounted on the outlet for automatic rinsing (Ø 15).

Recommendation: When replacing the pre-filter cartridge, be careful not to position the pre-filters above water-sensitive parts, for risk of them getting wet. Check that the O-ring seal for the basin is secure and that the bleeder screw is tightened.

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3.2 INSTALLATION INSTRUCTIONS

Pre-pump:



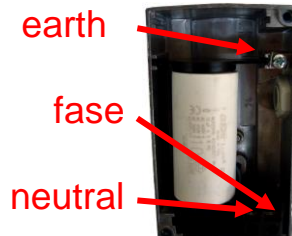
The pre-pump with its rinse valve³ must be installed as low as possible in the boat and should be easily accessible. The pressurised fresh water pipe must be connected to the three ways valve to facilitate rinsing and sterilizing the water maker. See water connection plan enclosed at the beginning of this brochure and electricity connection plan enclosed page 8.

The exit of the valve mounted on a T must be connected to an external waste outlet, this allows to adjust overpressure on the low pressure side, the adjustment must be done to the $\frac{3}{4}$ of the low pressure manometer.

Recommendation: Remember to attach two stainless jubilee clips to each joint.

THE PUMP SHOULD NOT BE PLACED WHERE THERE IS A RISK OF WATER SPRAY.

Pump cable case 230V



Compact version



Vertical version



Location of the
fuse for the low
pressure pump

**CAUTION: POWER SUPPLY SHOULD BE SWITCHED OFF
BEFORE WORK IS CARRIED OUT.**

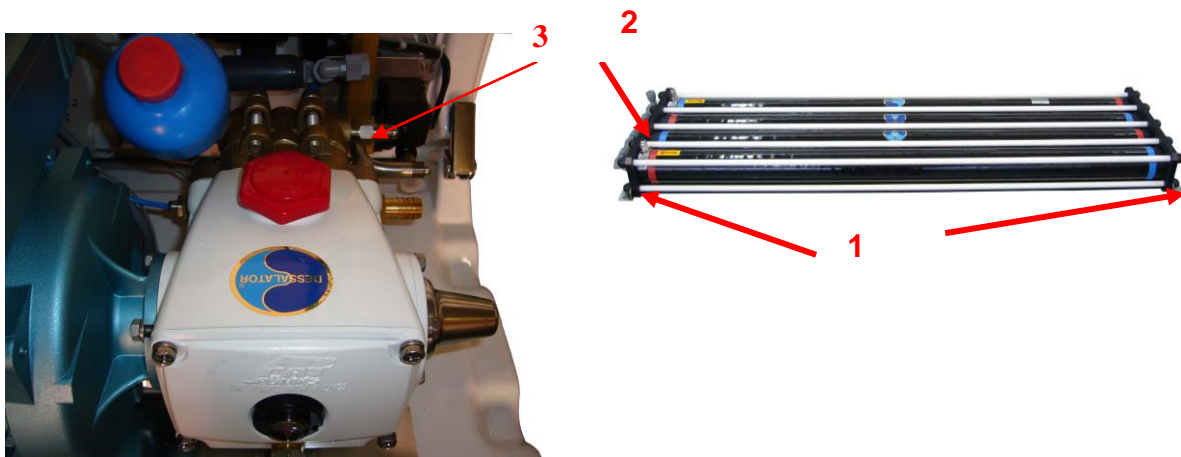
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3.3 INSTALLATION INSTRUCTIONS



4 membranes for 300 litres / hour
water production
(1200x350x120mm)

The membranes can be installed horizontally, preferably flat or on a wall support. They are mounted using 8 Parker screws in *stainless steel brackets*¹. The number of membranes used depends on the desired water flow. Hose from the HP pump should join the membranes at the red ring². As the hose from the HP pump vibrates, it is preferable that it is installed using an insulating pipe³. The HP connectors should be installed strictly in accordance with the connection plan (see page 9). Please apply a little Loctite or nut seal on the two male and female cones, before tightening.



Recommendation: To facilitate the attachment to the HP stainless steel joins², it is possible to rotate the heads through 90°, by unscrewing the grey production connectors. Remove the nut covers and loosen the 12 nuts maintaining the unit. Then remove the rod to obtain access, and rotate the membrane head using a box wrench to join the stainless steel connector. Reinstall the rod and tighten the unit.

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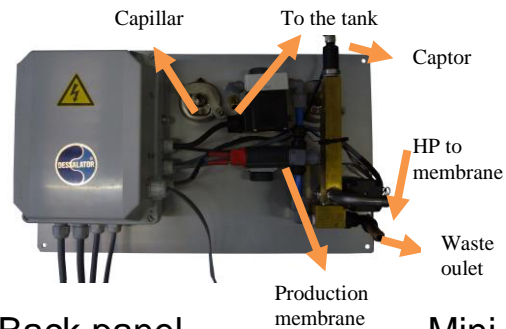
3.4 INSTALLATION INSTRUCTIONS

Control panels in accordance with your watermaker version:

Compact Version:



Front panel



Back panel



Mini remote control

Installing the panels close to the watermaker system facilitates the piping and hose connections.

Mini remote control: allows starting and shutting down the desalinator without using the general control panel.

Figures for each connection are as follows: (see diagrams at the beginning of the manual)

- N°8 (red mark): HP piping exiting the membranes.
- N°6 (blue hose 8/10mm diameter) production hose exiting the membranes.
- N°3: Production hose from panel to tanks. A 10mm inner diameter Tricoflex length will be required which should be connected either to the fresh water tanks or to the fresh water pump provided there is no constricting valve on the fresh water tank outlet.
- N°12: Waste outlet: 15mm inner diameter Tricoflex.
- N°4: 4mm capillary hose (6m are provided) to be connected to the side of the HP pump and to the low pressure gauge.

Vertical control panel



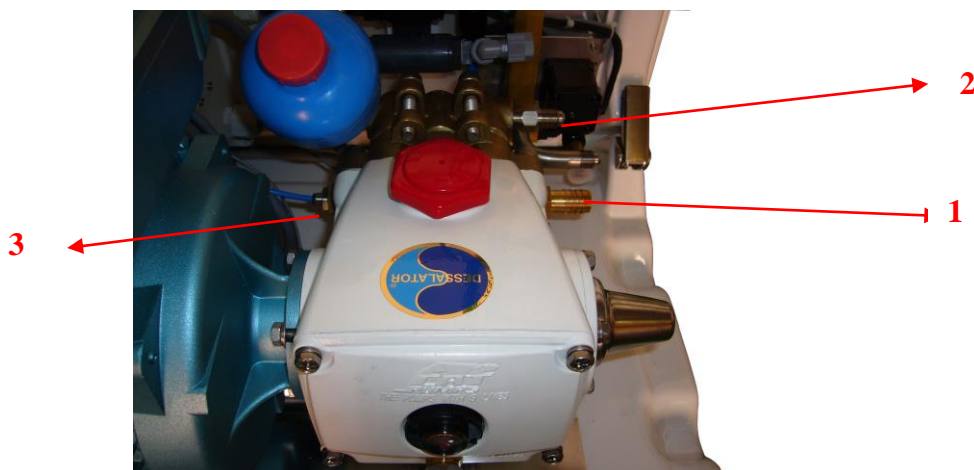
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3.5 INSTALLATION INSTRUCTIONS

High pressure motor unit:

There are three water connections to the pump head:

- A 15mm diameter pipe¹ from the pre-filters.
- A HP hose² to the 8mm diameter membranes (see installation diagrams at the beginning of the manual).
- A capillary 4mm diameter tube³: this must be clipped into its connector. To remove it, just push the black ring and remove it at the same time. The HP unit should be installed in a horizontal position and must be protected from water spray. Connections are illustrated below:



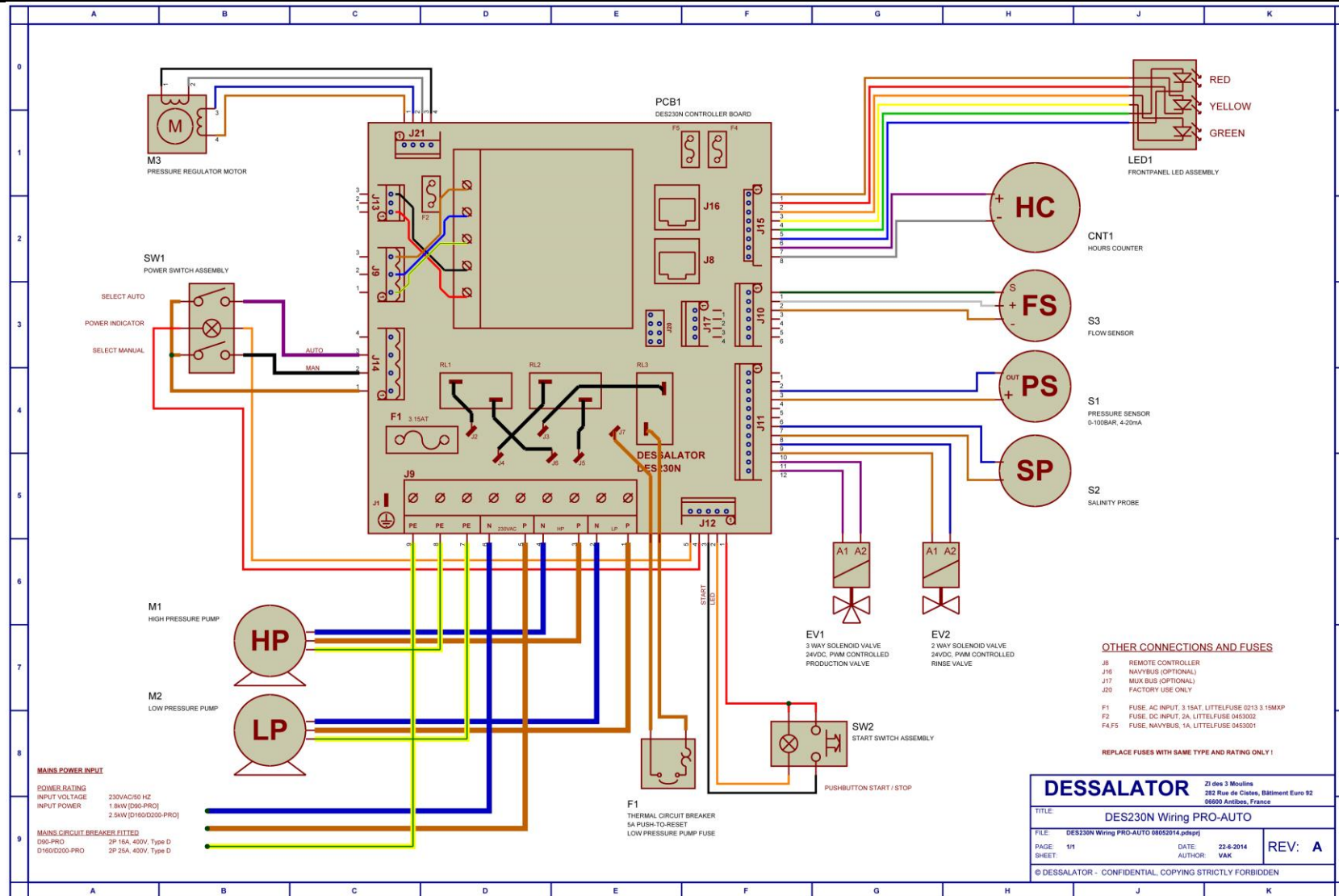
Additional hardware needed for assembly:

- miscellaneous screws (including Parker)
- assortment of stainless jubilee clips 10mm, 16mm and 19mm diameter
- miscellaneous tie wraps
- insulating piping 22mm diameter
- Tricoflex hoses 10, 15 and 19mm diameter.

Beware: as the capacitor of the single phased 230V motor is a wear and tear part, please change it every 5 years.

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3.5 INSTALLATION INSTRUCTIONS

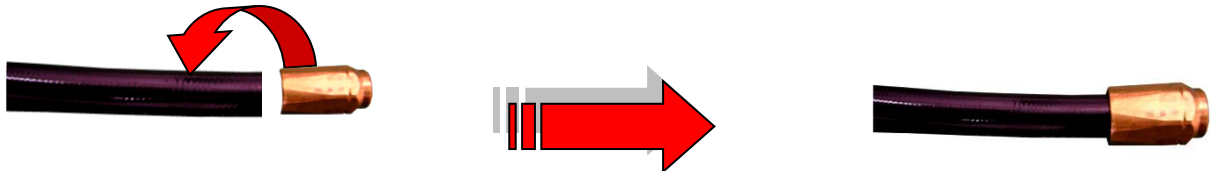


DESALINATOR D300 PRO AUTO

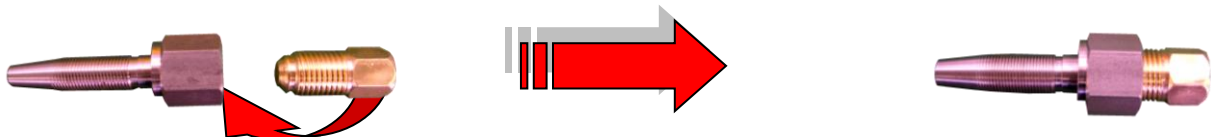
3.7 INSTALLATION INSTRUCTIONS - HP CONNECTORS

Installation instructions – HP Connectors

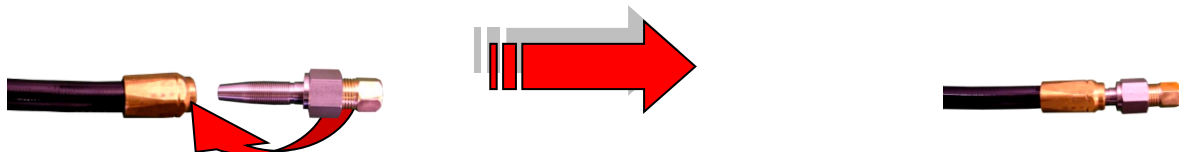
1. Screw the brass union (skirt) anti-clockwise onto the HP pipe, no more than 2.5cm. Stop where the inner threading disappears.



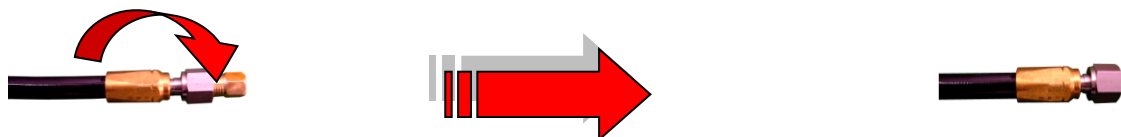
2. Insert the steel tapered end-piece into the stainless steel nut, and tighten very firmly on the male tapered union.



3. Lightly grease the tip of the stainless steel cone and screw it straight into the brass union. Stop where the steel threading disappears into the brass end-piece (a gap of approximately 7mm between the nut and the brass union)



4. Unscrew the nut of the tapered adaptor. The connector is now ready for the hose from pump to membrane. We recommend using an insulating pipe to protect it against vibrations.



5. **IMPORTANT:** Check carefully that the end-piece does not block the hose:
 - Please don't forget to put Loctite or watertight product on the male and female cones when remounting.
 - Please check that the HP connector is not blocked up.
 - a. either by blowing into the hose
 - b. or by inserting a screwdriver to check free passage.

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4. DIRECTIONS FOR USE

1. Ensure the valves are open before starting up the watermaker.
2. **To be done compulsory:**
For the first use, after the replacement of the filter, when lifting the boat out of the water or for a long period of not using your water maker, please fill the circuit with fresh water: put the handle valve on the pre pump to the right; this operation should be done when the water maker is shut off. Once the circuit is full of fresh water put the valve handle on the low pressure pump back to the bottom.
3. **To start the watermaker, select automatic or manual on the machine:**
Manual: Select "Manual"
 - Press Start
 - The low pressure pump will start.
 - As soon as the HP pump starts, raise the pressure with the pressure regulator dial to the middle of the green zone of the HP manometer.
 - To stop the machine with rinsing : Lower the pressure regulator totally to the left (or negative); this will shut down the HP and LP pumps and open the rinsing valve during 1 minute. The green and amber leds are simultaneously switched on during the rinsing. Once these lights are switched out, shut down the watermaker.
 - To stop the machine without rinsing: stop the machine, put the button "ON/OFF" on "0".
 - If the pressure is too high, the watermaker will cut and a red light will be switched on. In this case, reduce pressure and restart the watermaker.
Automatic: Select "automatic"
 - Wait for the stop of the motorized valve
 - Press Start
 - To stop the machine: put the button on/off on "0".
4. **For starting with the mini remote control:**
 - The start button must be on "automatic".
 - On the mini remote control, display "in sleep mode" (you can change the luminosity then the language of the mini remote control, simultaneously pushing on the left arrow and the button "enter" (on the right at the bottom) and holding them during 5 seconds. To modify your choice, press "enter".
 - To start the watermaker, hold the start button during 3 seconds until you hear the two confirmation beeps.
 - The machine will start.
 - For the rinsing, hold the button with the arrow to the bottom until the control "rinsing" appears and the rinsing will be done. The watermaker will return in sleep mode after rinsing.
 - To stop the watermaker without rinsing, press the button ON/OFF and wait for the two confirmation beeps. The machine will be in sleep mode without rinsing..
 - It is possible to raise the production with some impulses, pushing on the button with arrow to the top, which will get the pressure higher in the green zone (see OK on the screen of the mini remote control).
5. Fresh water quality and flow into the tank is automatically monitored by the electronics board.
6. If the desalinator is not used for extended periods of time, it should be rinsed preferably once a month. If not, please remember to sterilize the membranes (with our special sterilization cartridge) for a storage valid for a period of max. 6 months.

Note: Fresh water production depends on the temperature of the sea water and on the cleanliness of the pre-filters, together with the right voltage of the generating unit.

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5. REVERSE OSMOSIS PRINCIPLE

What is the reverse osmosis principle used in your desalinating system?

Sea water is forced at high pressure through the membranes which act as “molecular sieves”, only allowing pure fresh water to pass through. Most dissolved solid particles will not penetrate the membranes. This waste, along with the remaining saline solution, will flow on the surface of the membranes and will be rejected. Not all particles dissolved in sea water can be eliminated. The system is designed to reject 99% of the TDS (Totally Dissolved Solids); approximately 2% of the 35,000 PPM/TDS will pass through the membranes. This guarantees drinking water with a TDS value of 500 (average). Please note that the drinking water produced by your reverse osmosis system is essentially sterile, however, your fresh water storage should be treated periodically with a slight dose of chlorine (or iodine) to ensure it remains consumable. Pay attention not to allow pure chlorine (or a too high dose of chlorine) into the desalination system, as this could damage the device.

How does your water maker work?

Sea water enters the inlet valve which penetrates the hull. This sea water is then routed by the pre-pump through the 25 µm and 5 µm pre-filters. The filtered water is forced through the membrane by the HP pump (operating pressure 60 to 65 bars). The pressurized water passes through the surface holes of the membranes depositing the salt and minerals, which are then rejected into the sea with the remaining solution. The now fresh water flows over a detector which measures its salt content: If the desalination achieved is satisfactory, the three-way valve automatically directs the fresh water to the tank. If the salinity values measured by the salinity probe are too high (conductivity > 1,000 siemens), the valve will reject the water produced into the sea. The volume of drinking water being treated at any time is monitored by a flowmeter on the control panel.

DESALINATOR D300 PRO AUTO

5.1 REVERSE OSMOSIS PRINCIPLE

MEMBRANES - DELICATE COMPONENTS

Reverse osmosis membranes must be carefully maintained as they are the most delicate elements of the reverse osmosis system. We recommend that the maintenance instructions are carefully followed to prevent the membranes from damage and to ensure the guarantee is not invalidated. Maximum production capacity of the desalinator is achieved with a sea water temperature of 25°C. The functioning of the membranes will vary depending on the temperature of the sea water and on the sailing area. Output drops by approximately 2.5% to 5% for each degree below 25°C.

Extreme temperatures:

The membranes should not be exposed to temperatures below 0°C. Overpressure due to expansion caused by freezing can rupture the membranes and prevent the salt from being filtered out. The membranes must not be exposed to temperatures above 60°C, as high temperatures may also prevent salt from being removed.

Drying out of the membranes:

The membranes should be permanently immersed in liquid, either sea water before treatment, fresh water provisionally stored or sterilizing liquid, if the desalinator is not used for extended periods of time (Sterilizer is effective for six months and must be replaced after this period of time).

Recommendations for use:

The various quality and salinity grades of sea water affect both membrane efficiency and the working of the desalinator in Marinas. **The system is not recommended for use in muddy or polluted water (briny water, river, Red Sea), which can clog and damage the membranes.** However, if the desalinator has to be used in such conditions, only run it for very short periods and as soon as clean sea water becomes available rinse the membranes and run the system without pressure for 30 minutes with the pressure regulator open.

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6. MAINTENANCE

6.1. Maintaining the membrane

After 1,000 working hours, it is normal that the flow lowers between 10 and 15%. If more, you should think of replacing the membranes.

- The volume of production of your water maker can be made over the first 24 to 48 hours of operation. If the drinking water produced falls below the normal working specifications (sea water containing a TDS of 35,000 ppm, a sea water temperature of 25°C, and pressure of 65 bars), and if production is not improved by rinsing the membrane, then the membrane has to be replaced.
- Please take into consideration that the volume of drinking water produced is dependent on ideal sea water temperature and on pressure in the system. Therefore, if the volume of drinking water produced falls it does not necessarily mean that the membrane need to be replaced.

6.2. Rinsing the membranes

Once a week, the water maker needs to be flushed with fresh water before using it to make fresh water. There is no need to flush it with fresh water after each use, as this is just a waste of water that is taken from the boat's tank.

There are 2 methods to flush the system: manual and automatic.

Both systems are using the water that is in the tanks of the boat, and there is no use in water from the dock or a connection of any hose from a source outside the boat.

Remember: The biggest enemy of the membranes is fresh water.

Fresh water should be always used with no pressure when going through the system (pressure dial turned all the way anti clockwise) and the system should always run with no pressure after a fresh water flush to dump all the fresh water that are in it, before making freshwater from sea water (also with the pressure dial all the way anti clockwise).

When running the water maker with the dial all the way anti clockwise, it will shut it self down automatically after 1 minute. Only then, the water maker is ready for use.

6. Maintenance:

Manual Flush

On the pre pump there is a valve. The valve is connected to the fresh water system of the boat and turning it, will automatically start the boat's water pump and a flow of fresh water from the tank to the water maker.

1. **Don't turn the watermaker ON.** Leave it on it's OFF position.
2. Turn the pressure dial all the way anti clockwise.
3. Turn the valve of the fresh water intake, which is located on the pre pump, for 2 minutes. The boat's water pump will start and fresh water will run through the watermaker.

Automatic Flush

After using the water maker, don't switch it off.

While the water maker is still running, turn the pressure dial all the way anti clockwise. The water maker will stop making water and will automatically start the flushing process. The green and orange lights on the control panel will turn on, which indicates that flushing is in process. This should take 30 seconds and will stop automatically. The green and orange lights will shut off and the only indicator will be the blue flashing light on the ON/OFF button, to remind you to shut the water maker OFF.

The automatic flush is a better way to flush the system since it's not only flushes the sea water out, it also back wash the pre-filter and dumps all the dirt and debris that accumulated in the filter's housing, back to the sea, through the sea water intake.

DON'T FORGET!!!

After each system flushing, before using the water maker you need to:

1. Make sure the pressure dial is turned all the way anti clockwise.
2. Turn the water maker ON and let it run with no pressure for 1 minute until the red alarm light comes on. This is the time needed for the sea water to replace all the fresh water that is in the system, before running pressurized sea water through the membranes.

RUNNING FRESH WATER IN HIGH PRESSURE THROUGH THE MEMBRANES WILL DAMAGE THE MEMBRANES!!!

DESALINATOR D300 PRO AUTO

6. MAINTENANCE

CAUTION: IN FREEZING CONDITIONS, PLEASE EMPTY THE FLOWMETER TUBE ON THE CONTROL PANEL BY DISCONNECTING THE PRODUCTION HOSE AND BLOWING OR INJECTING AIR INTO THE HOSE, PROTECT YOUR MEMBRANES WITH BLANKETS.

6.3 STERILIZING THE MEMBRANES

When should the membranes be sterilized?

Normally, regular monthly rinsing of the membranes may be all that is required to maintain the membranes. If this is not possible, sterilization will be necessary.

Membrane sterilizing procedure:

1. Manual method: Thoroughly rinse the desalinator with fresh water for 10 minutes using the three-way valve on the low pressure pump. This procedure should be followed while the machine is idle. Pour the sterilizer (entire packet contents) into a bucket containing 8 litres of water. Disconnect the sea water inlet hose and immerse it in the bucket. Run the desalinator without increasing pressure until the bucket is empty. When the bucket is empty and the procedure is completed and the hose can be reconnected. If not, see number 3.
2. The sterilizing procedure can also be carried out using a garden spray: Pour the entire packet contents of sterilizer into a bucket containing 8 litres of fresh water and mix thoroughly. Fill the spray bottle with this mixture and spray the sterilizer into the watermaker valve opening inlet, at a spray pressure of around 3 to 4 bars. If not, see number 3.
3. Sterilizing cartridge ST2:
We have developed a sterilizing cartridge which makes this procedure very simple and easy. Cartridge instructions are given on the next page. Before using the desalinator again simply rinse with fresh water for a few minutes using the three-way valve on the pre-pump and all traces of the sterilizer will be removed.

6.4 HP Pump

The HP pump is half filled with oil to the indicated level. Normally it is done for 500 hours. If refilling is necessary, use multi grade oil 15W40 and do not exceed the indicated level (in the middle of the red mark on the gauge which is on the back of the pump to the opposite of the pump head).

BEWARE: the sticker located on the red oil filling cap of the HP pump is there only for the shipment: it must be removed before use.



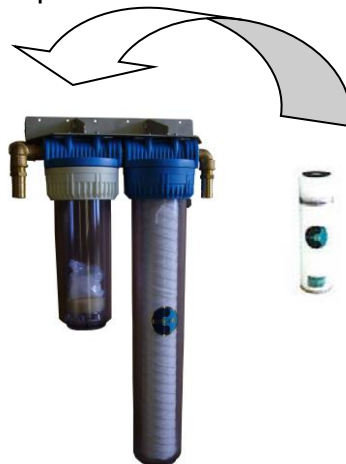
7. INSTRUCTIONS FOR STERILIZATION OF THE MEMBRANES WITH OUR ST CARTRIDGE - OPTIONAL

1. Close the sea water inlet valve.
2. Open the sterilizing cartridge
3. Remove the top grid
4. Place the foam filter at the bottom of the filter
5. Pour the powder into the cartridge
6. Replace the top grid and close the cartridge
7. Check that the seal is properly positioned.
8. Remove the pre filter 5 μ m 20' container.



Remove the
pre filter 5 μ m
20' container
from the **2nd**
pre-filter

9. Replace with the pre filter 10' container and the sterilizing cartridge:



Replace the 5 μ m
20' pre filter
container (instead
of the **2nd** **pre-**
filter) with the 10'
pre filter container
and the sterilizing
cartridge.

10. Set the rinsing valve to pressurized fresh water and leave a little sterilizer in the filter.
11. Do not run the desalinator at this point.
12. The sterilization remains effective for six months at most. (Repeat after this time as necessary).

IMPORTANT:

Before next use, rinse the desalinator thoroughly with fresh water for 15 minutes. Replace the 10' pre filter container with the 20' pre filter container and a new 5 μ m 20' cartridge.

BEWARE:

The ST2 cartridge is reusable.

DESALINATOR D300 PRO AUTO

8. MANUAL RINSING

Your Dessalator® is equipped with an automated rinsing.
Here below the procedure to rinse manually.

Manual Rinsing

Adjusting valve for
low pressure

Sea water inlet

Valve in position
inlet of sea water



**Normal position
for sea water use:**
Valve handle to the
right and adjusting
valve to the $\frac{3}{4}$ of the
LP manometer.

Adjusting valve for
low pressure

Valve in rinsing
position






























**Manual rinsing
and sterilization:**



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9. TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTIONS
Leak on the pressure regulator in front of the control panel	Loosened regulation cable gland	Tighten the cable gland with a 17 wrench.
No reading on the low pressure gauge	<ul style="list-style-type: none"> - valve closed - Pre-pump impeller stuck - Dirty pre-filters 	<ul style="list-style-type: none"> - <i>Check the valves</i> - <i>Turn the pump fan with a screwdriver or clean the pump body.</i> - <i>Change the filters.</i>
Noisy HP pump.	<ul style="list-style-type: none"> - reduced water inlet or air inlet in the system. - residues in the pump valves. 	<ul style="list-style-type: none"> - <i>Ensure correct size of pipes (diameter), clips and filters secure and filters clean.</i> - <i>Open the pump head and clean the 6 valves.</i>
Red Alarm light illuminated. Power cut while pressure rising.	HP switch	<ul style="list-style-type: none"> - <i>Tighten the screw on top of switch below the connector.</i>
Red light continuously illuminated.	Check the two thermals in the electric box.	<ul style="list-style-type: none"> - <i>Reset the two thermal push buttons under the relays</i> - <i>High and low pressure</i>
Variations in speed of the electric motors	<ul style="list-style-type: none"> - Generating unit too weak - Voltage error - Wrong frequency - Dirty fuel filter. 	<ul style="list-style-type: none"> - <i>Service the generating unit and address adjustments and maintenance.</i>
Three-way valve	<ul style="list-style-type: none"> - No rinsing - No sea water - Handle incorrectly mounted. 	<i>Fix the handle correctly.</i>

9. TROUBLESHOOTING

LED INDICATOR	POWER SWITCH	DESCRIPTION AND ACTIONS
  		System initialisation at startup Initialisation takes 30 seconds max.
		Low pressure pump activated High pressure pump is activated within 5 seconds
		Both the low-pressure and high-pressure pumps have started - In 'Manual Mode': slowly turn the pressure regulator clockwise until the manometer is in the 'green' zone - In 'Automatic Mode': pressure is first automatically stabilized for 30 seconds, before automatically advancing into the 'green' zone
		Production pressure ok, waiting for good quality Please wait, when the water-quality is good, the machine will automatically start producing water
		Producing water Water quality is good, producing potable water
 		Automatic Rinsing Please wait, automatic rinsing takes 60 seconds to complete
 		Poor pressure warning When used in "Manual" mode: Slowly turn the pressure regulator clockwise, make sure it is not completely closed
 		Alarm 1-1: [1201-PSU] Time-out pressure too low Was the 'poor pressure warning' indicated? Then check sea-water intake, pre-filters and pre-pump. Re-start and retry
 		Alarm 1-2: [1201-PSU] Error during automatic pressure regulation ; sensor-or power-failure. Check if the machine functions normally in 'Manual Mode' and retry.
 		Alarm 2-1: [1202-PRS] Pressure too high or optional STOP button pressed Switch OFF, open regulator completely and restart the machine

 LED is FLASHING
 LED is ON

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